

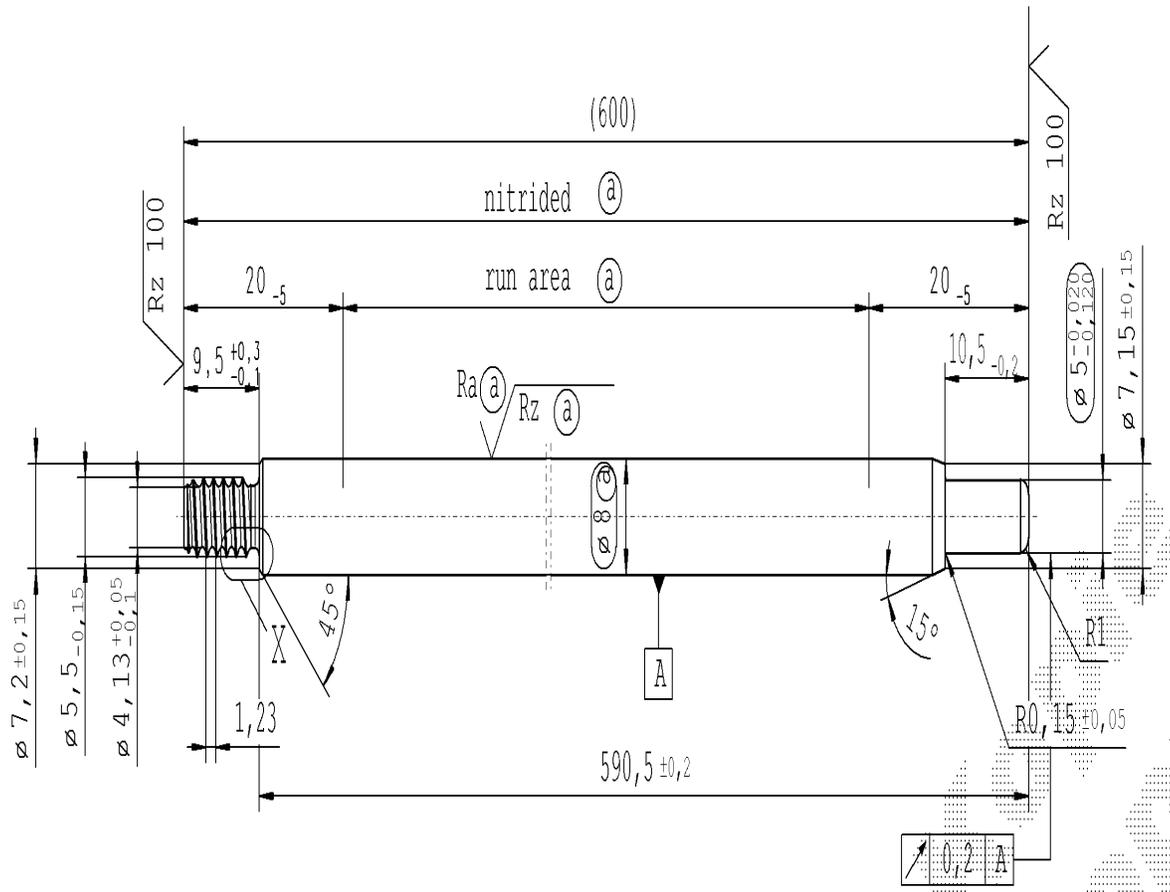
The print-out is not subject to the modification service.

Intended for internal and supplier use

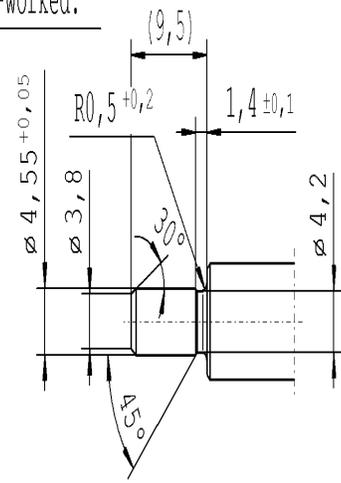
EN

Ident. Doc.: L90

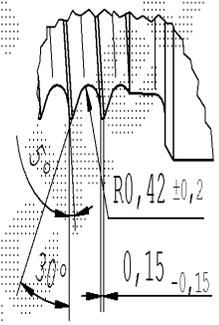
Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ Ra (Ⓐ) Rz (Ⓐ)) $\pm 0,2$ $\pm 0,2$

RELEASE
for supplier
company Zhang Shi
01.12.2015 Schilz A.
(date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10028959 Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material: 1.1193	All dimensions are in mm	Identification of important characteristics	Date	Name	
new	INITIAL RELEASE							S45C 3ES:4051	Scale: 2:1	Dimensions without tolerances (Original DIN A3)	01.12.2015	Kievernagel	
old	-							Edge tolerances acc. to DIN ISO 13715		Dimensions without tolerances (Original DIN A3)	01.12.2015	Milles	
Field	-							Surface Finish: DIN EN ISO 1302					
Date/Name	01.12.2015 Kievernagel							Appr:	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				Document No.: 10151066
Chg. No.	631289								STABILUS				Material No.: 451018
Rev.	0												PISTON ROD