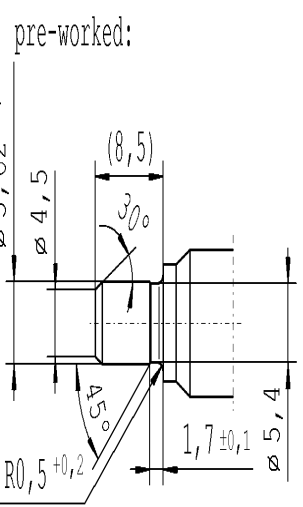
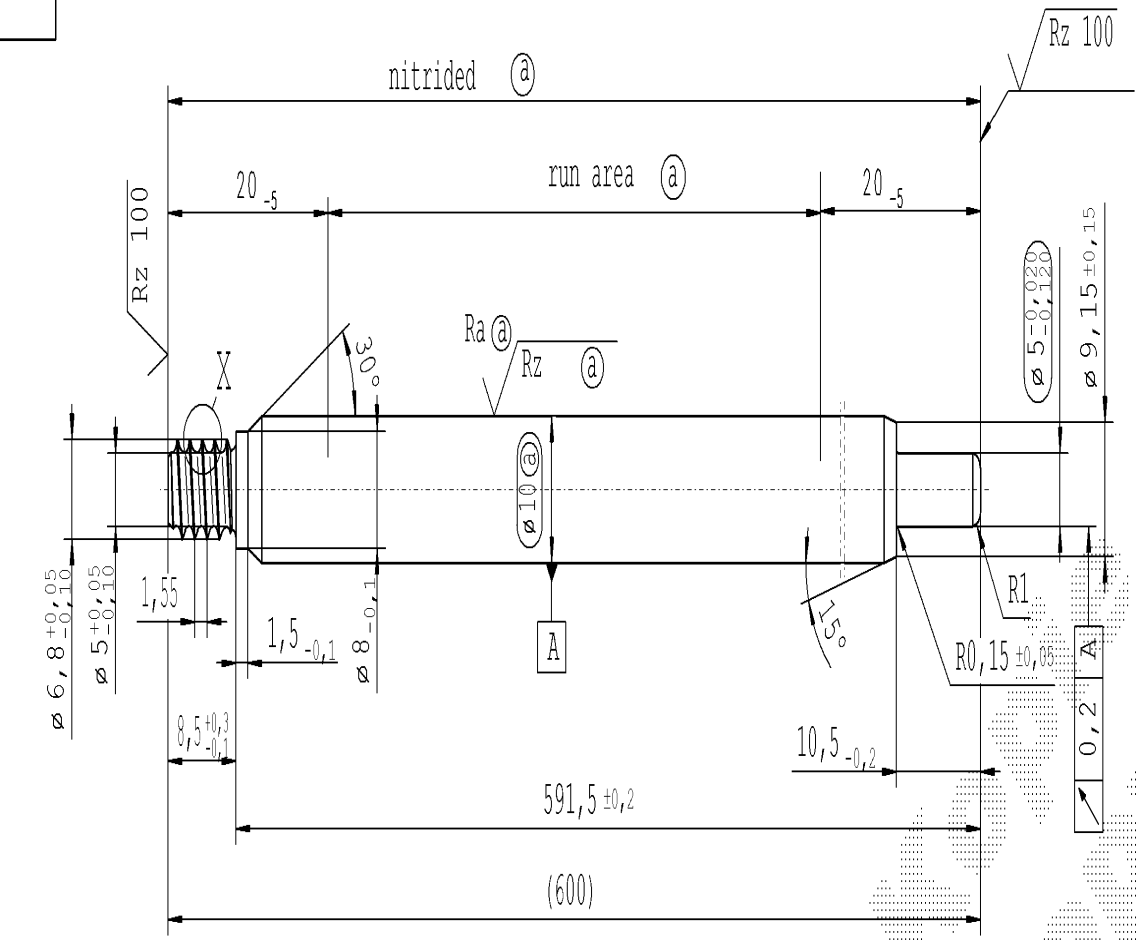


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: L48

① piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ @$ $Rz\ @$) $\pm 0,2$ $-0,2$

RELEASE
for supplier
company ZhangShi
19.11.2015 Schilz A.
(date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10028959 Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material: 1.1193 S45C-11893-0051	All dimensions are in mm	Identification of important characteristics	Date	Name
new	INITIAL RELEASE							Edge tolerances acc. to DIN ISO 13715	Scale: 2:1	Dimensions without tolerances (Original DIN A3) DIN ISO 2768 mK	Drawn by	19.11.2015 Kievernagel
old	-							Surface Finish: DIN EN ISO 1302			Checked	19.11.2015 Milles
Field	-							Applic.: STABILUS	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			
Date/Name	19.11.2015 Kievernagel								Document No.: 10151520			
Chg. No.	630997								Material No.: 424489			
Rev.	0								PISTON ROD			