

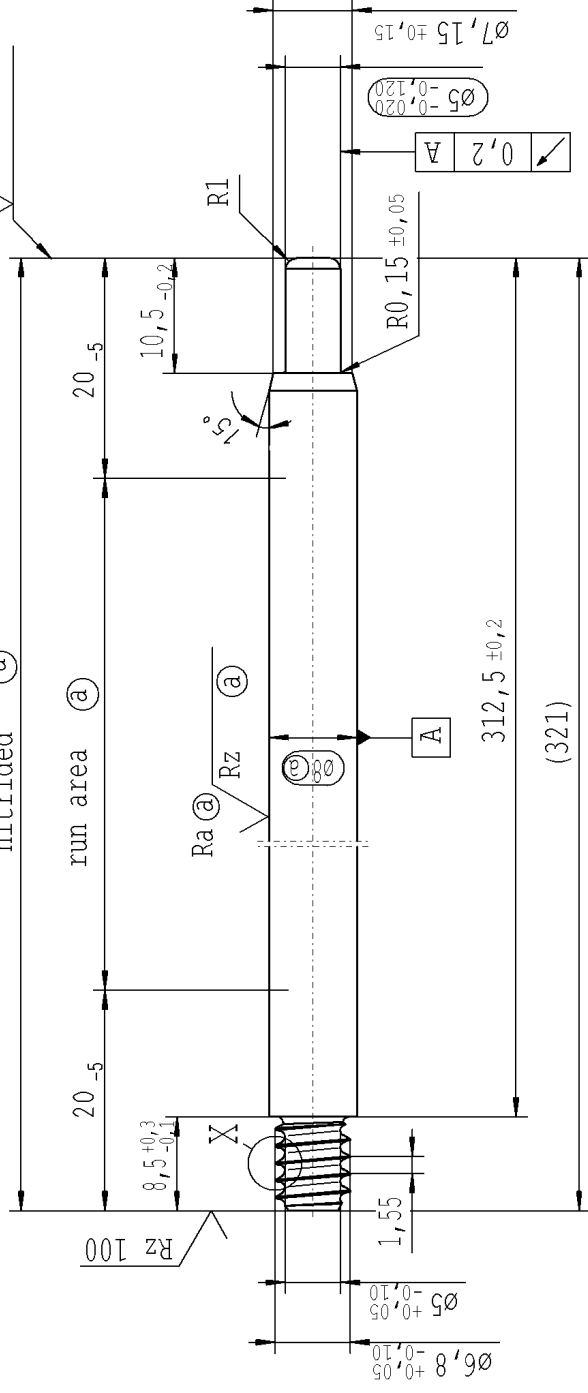
① piston rod processing per STAB-Spec. 10028959, table 1

The print-out is not subject to the modification service.

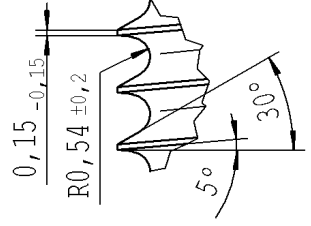
Intended for internal and supplier use

EN

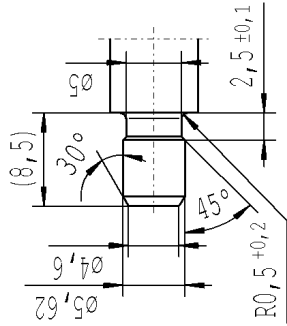
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X 5:1



pre-worked:



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Ra\ (a)}$ $\sqrt{Rz\ (a)}$) \downarrow $+0,2$ \downarrow $-0,2$

A		AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649	
B		CAD created document; handwritten changes not permitted				All dimensions are in mm	
C		Material: 1.1193 S45C JUSG 4051 annealing				Identification of important characteristics	
D		Edge tolerances acc. to DIN ISO 13715				Scale: (Original DIN A3) 2:1	
E		Surface finish: DIN EN ISO 1302				Dimensions without tolerances: DIN ISO 2768-mK	
F		Replaces:				We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.	
Date/Name		04.02.2016 Höfer		company Zhang Shi		Document No.: 10151065	
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Rev.		0		(date / signature)		PISTON ROD	
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