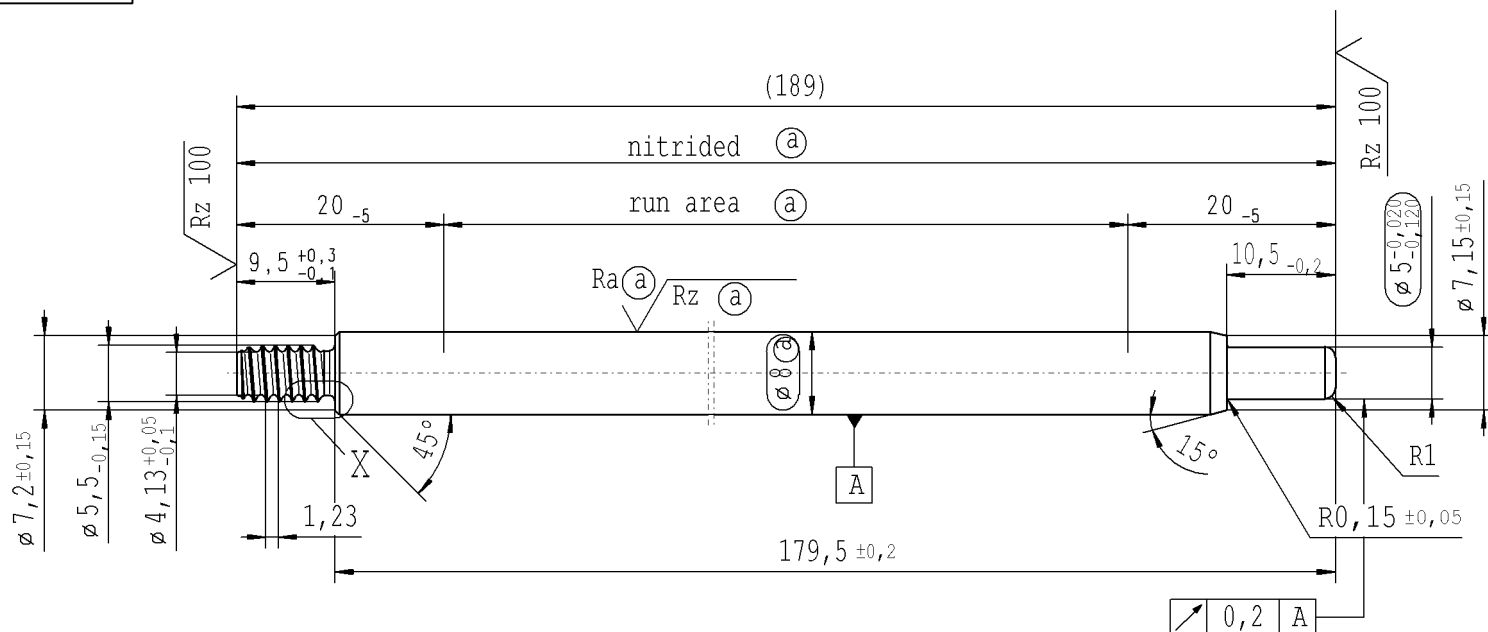
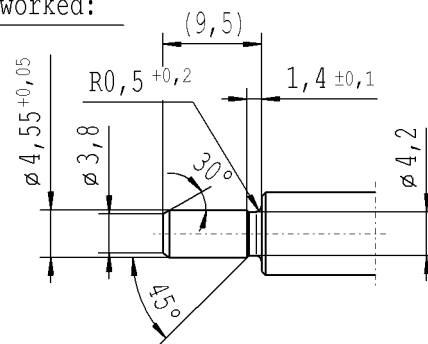


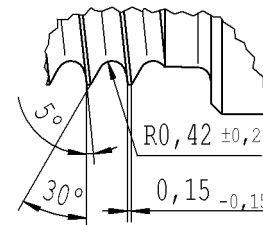
① piston rod processing per
STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ ①$ $Rz\ ①$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE:	X	EN:	X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE							
old	-							
Field	-							
Date/Name	15.02.2016 Höfer							
Chg. No.	633603							
Rev.	0							

CAD created document; handwritten changes not permitted

Material:	1.1193
	S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	

RELEASE
for supplier
company Zhang Shi
Dat. 15.02.2016 Schilz A.
(date / signature)

STABILUS

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.	

Drawn by	Date	Name
15.02.2016 Höfer		
Checked	Date	Name
15.02.2016 Milles		
Document No.: 10151066		
Material No.: 198157		

PISTON ROD