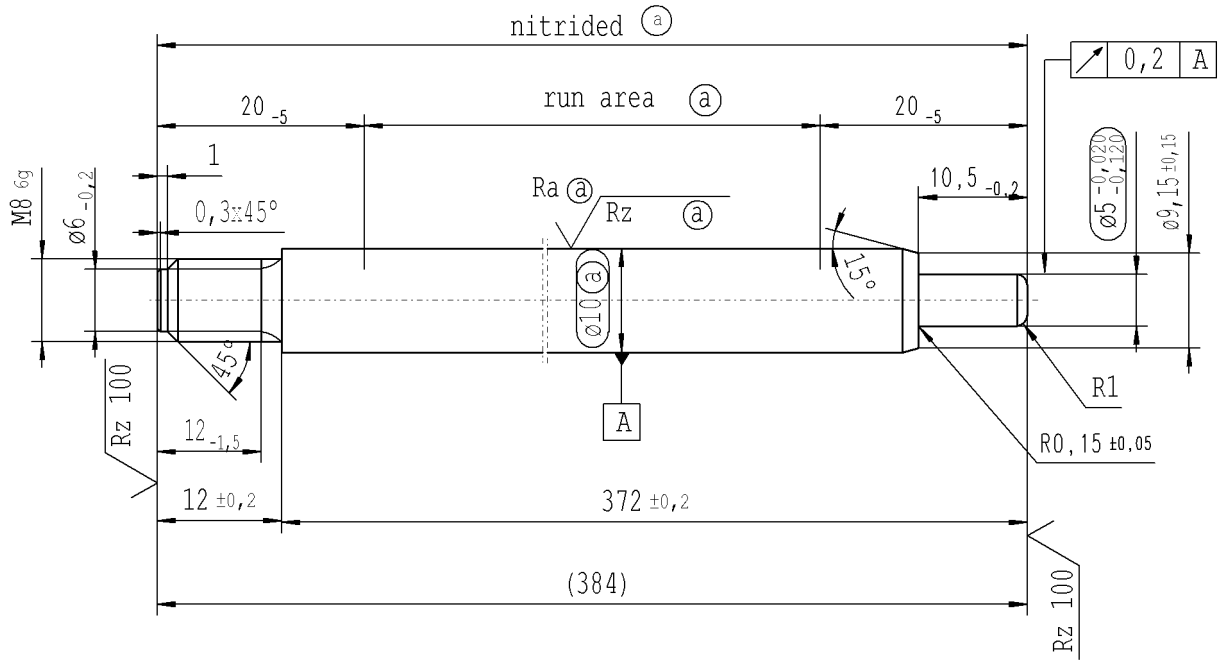


The print-out is not subject to the modification service.

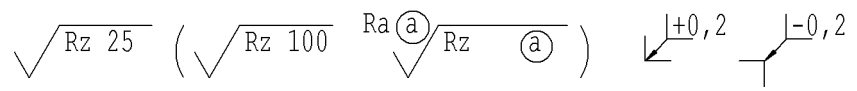
Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3



AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L32

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE			12		
old	-			10		
Field	-			D6		
Date/Name	18.01.2016 Höfer			29.02.2016 Höfer		
Chg. No.	632608			634598		
Rev.	0			1		

CAD created document; handwritten changes not permitted

Material: 1.1193  
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

**RELEASE**  
for supplier

company Zhang Shi

Dat. 29.02.2016 Schilz A.  
(date / signature)

**STABILUS**

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768-mK

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Document No.: 10166619

Material No.: 323870

PISTON ROD

Drawn by	18.01.2016	Höfer
Checked	29.02.2016	Milles