

The print-out is not subject to the modification service.

Intended for internal and supplier use

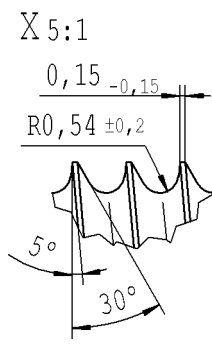
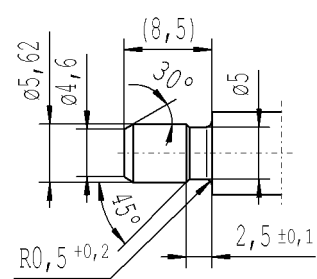
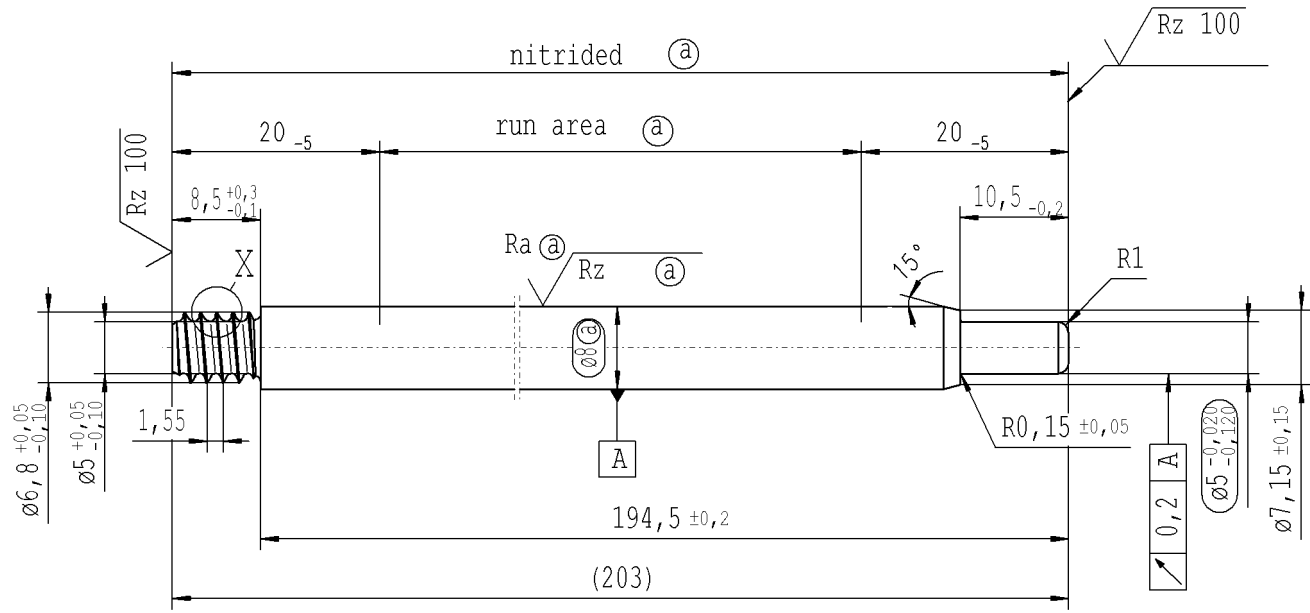
EN

B

A

Ident. Doc.: L212

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{a}$ $Rz\ \textcircled{a}$) $\swarrow +0,2$ $\searrow -0,2$

RELEASE
 for supplier
 company Zhang Shi
 16.09.2015 Schilz A.
(date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material: 1.1193 S45C JISG 4051 annealing	All dimensions are in mm	Identification of important characteristics	Date	Name	
new	INITIAL RELEASE							Surface finish DIN EN ISO 1302	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	16.09.2015	Jablonski	
old	-							Edge tolerances acc. to DIN ISO 13715			16.09.2015	Milles	
Field	-							Replaces:	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				
Date/Name	16.09.2015 Jablonski											Document No.: 10151065	
Chg. No.	628491											Material No.: 236873	
Rev.	0											STABILUS PISTON ROD	