

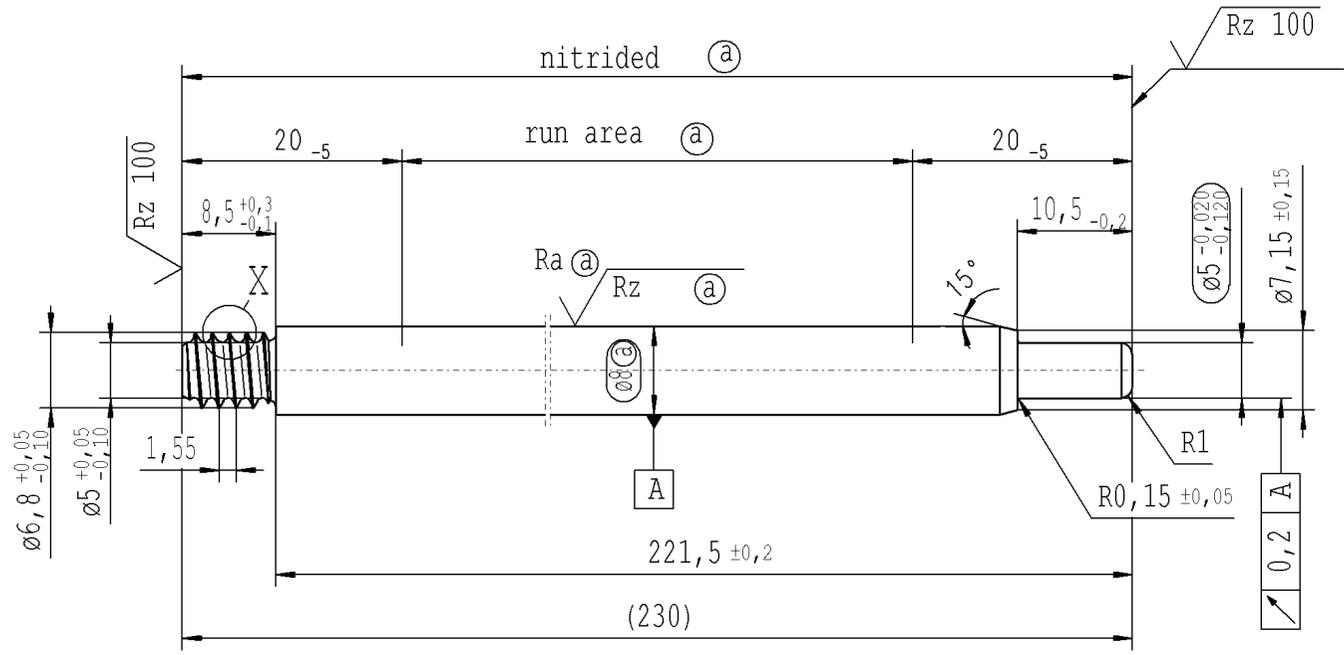
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

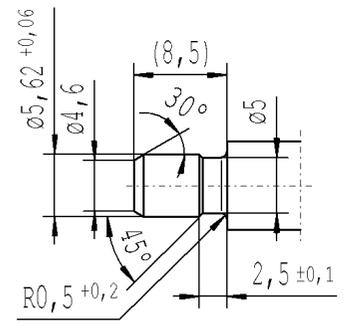
Ident. Doc.: L109

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1

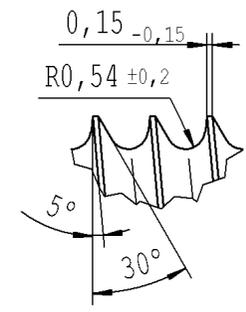


**RELEASE**  
 for supplier  
 company Zhang Shi  
 14.07.2015 Schilz A.  
 (date / signature)

pre-worked:



X 5:1



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ \text{Ⓐ}$   $Rz\ \text{Ⓐ}$ )  $\swarrow +0,2$   $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE	run area		R1		
old	-	hardness		0,5x45°		
Field	-	F/4,5		E/2		
Date/Name	10.09.2009 Hein	02.08.2010, Bo.		13.07.2015 Hein		
Chg. No.	-	581802		624057		
Rev.	0	1		2		

CAD created document; handwritten changes not permitted	
Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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<b>PISTON ROD</b>	

Drawn by	Date	Name
Checked	13.07.2015	Klinkner
Document No.: 10151065		
Material No.: 034752		