

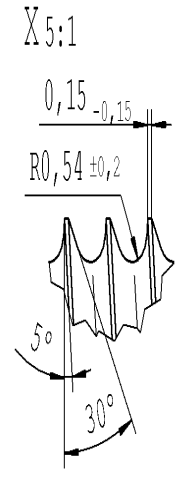
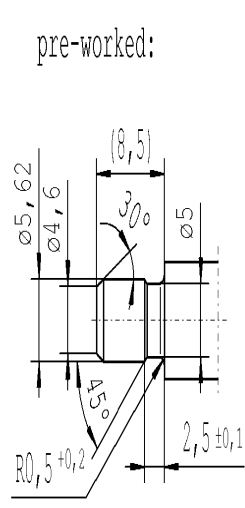
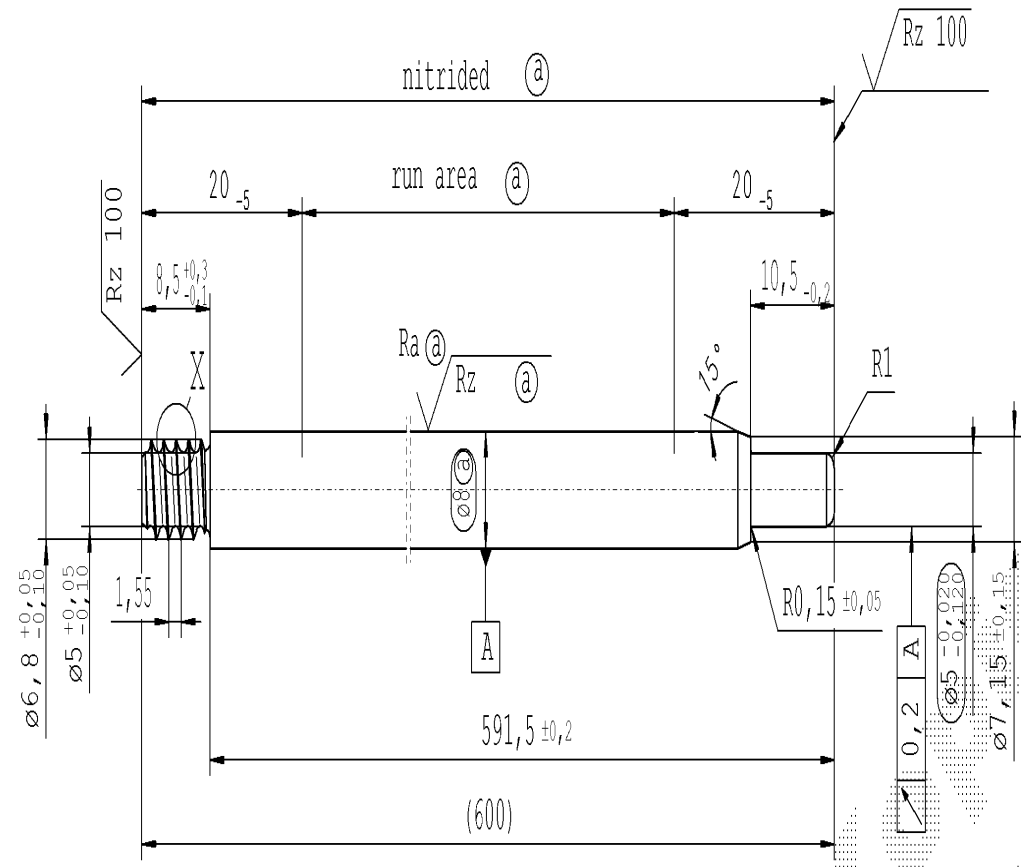
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: L217

① piston rod processing per STAB-Spec. 10028959, table 1



**RELEASE**  
for supplier  
company Zhang Shi  
01.12.2015 Schilz A.  
(date / signature)

$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$ )  $Ra\ \textcircled{a}$   $Rz\ \textcircled{a}$   $\pm 0,2$   $-0,2$

AIAG CQI-standards acc. to STAB-Spec. 10028959 Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material: 1.1193 S45C JISG. 4051 anneilad.	All dimensions are in mm	Identification of important characteristics	Date	Name
new	INITIAL RELEASE							anodiert	Scale: 2:1 (Original DIN A3)	Dimensions without tolerances (DIN ISO 2768-mK)	01.12.2015	Kievernagel
old	-							Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.	Document No.: 10151065	01.12.2015	Milles
Field	-						Surface Finish: DIN EN ISO 1302	Material No.: 450540				
Date/Name	01.12.2015 Kievernagel							Apprises:	<b>PISTON ROD</b>			
Chg. No.	631289								<b>STABILUS</b>			
Rev.	0											