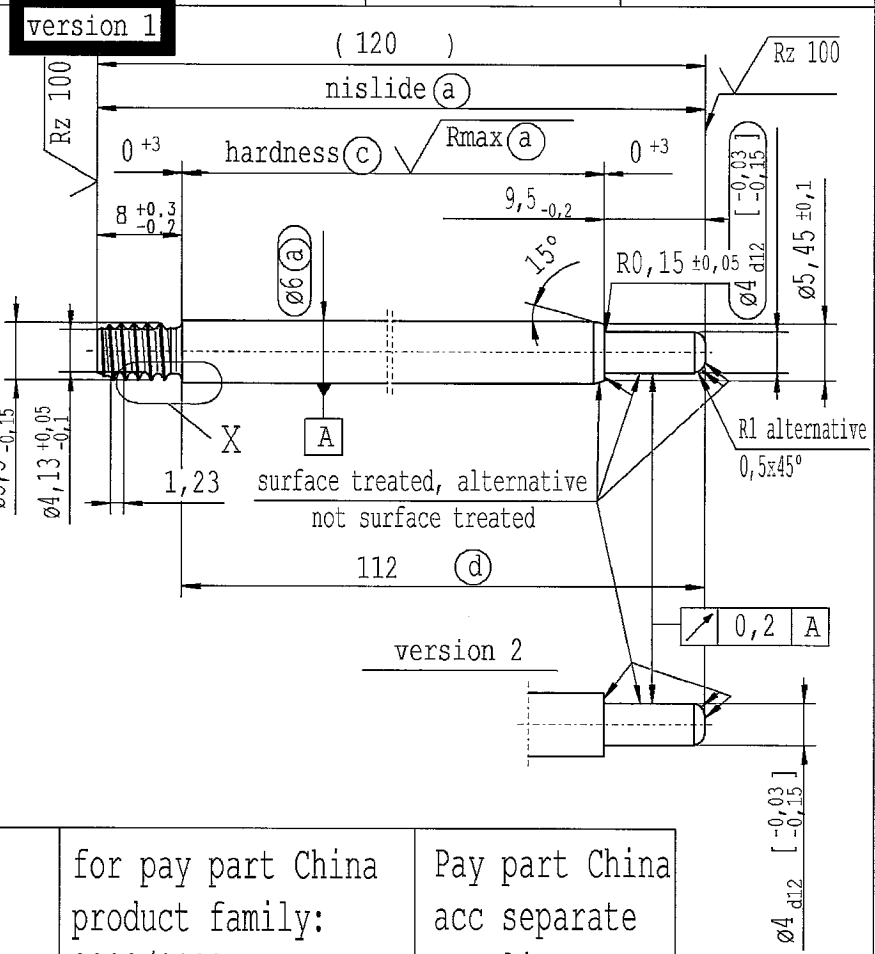
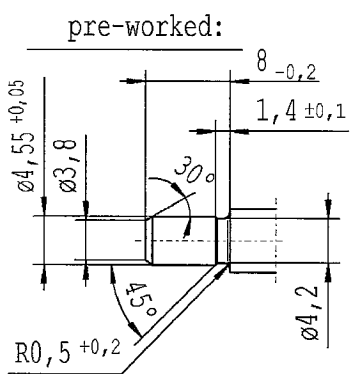
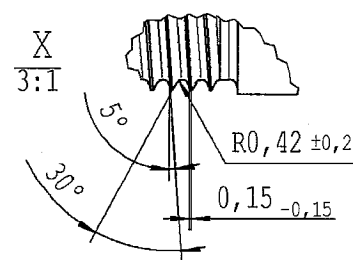


CONFIDENTIAL! Intended for internal use only

EN

supp. No.	material no.			A	E	F
	surface treatment processing acc. to STAB-Spec.			overall length	length without endfitting stud	version
	10006248 Tab. IV	10006248 Tab. X	10028959 Tab. I China pay part			
3	016362		016362	180	172	1
4	020901		020901	165	157	1
5	032882		032882	161	153	1
6	032884		032884	140	132	1
7	032885		032885	191	183	1
8	763639		763639	200	192	1
9	834119		834119	129	121	1
10	424474		424474	144	136	1
11	480400		480400	128	120	1
12	123101		123101	189	181	1
13	276785		276785	120	112	1

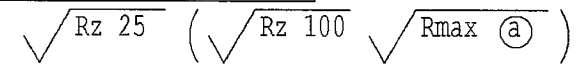
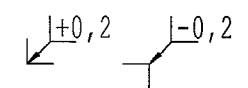


Production Stabilus

- (a) piston rod processing acc. to STAB-Spec. 10006248
- (c) RHT 0,4..0,7 mm before grinding, ≥ 68 HRA (acc. to DIN ISO 6508)
- (d) tolerances: +0,2 / -0,1 after turning  
+0,2 after straightening  
+0,2 after nisliding

for pay part China product family: 2008/0130 approved lengths: 80-200 mm

Pay part China acc separate Supplier-drawing



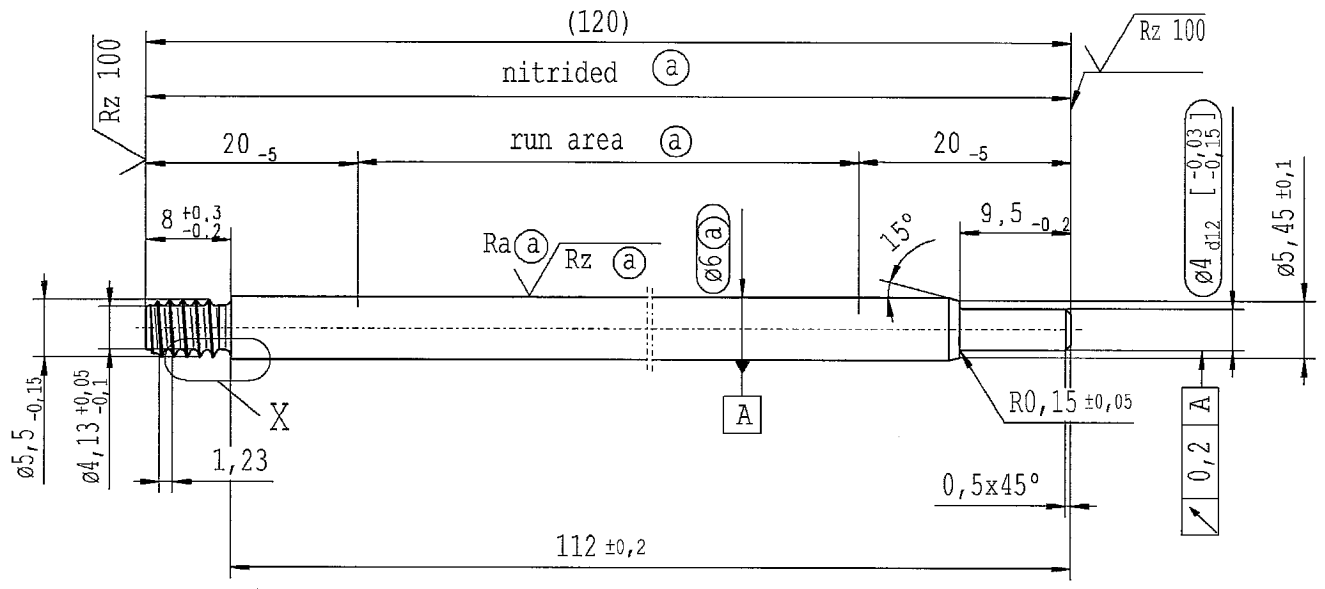
sheet 1 of 1

Environmental protection acc. to STAB-Spec. 10005649

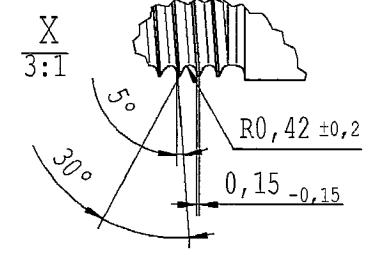
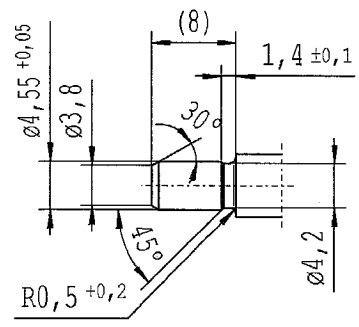
DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document handwritten changes not permitted			Material:	All dimensions are in mm		Identification of important characteristics		Date	Name
new	INITIAL RELEASE		Tol. thread	text: product family ...	80-200	R1 alternative 0,5x45°	Table X completed		mat.no. 010707	Scale:	Dimensions without tolerances		Drawn by	07.12.2007	Höfer	
old	-		-	- dimension B	80-150	0,5x45°	-		Edge tolerances acc. to DIN ISO 13715	(Original DIN A3)	DIN ISO 2768 mK		Checked	06.07.2010	Klinkner	
Field	-		-	B/C 2/3 A-F 7/8	B3	E/1	A-E/7-8		Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:		10151336		
Date/Name	07.12.2007 Höfer	14.01.08 H6	09.05.2008 Hein	25.07.08 H6	29.04.2009 Hein	06.07.2010 Hein			Replaces:	PISTON ROD		Material No.:				
Chg. No.	-	562504	564472	566931	572540	581328			<b>STABILUS</b>							
Rev.	0	1	2	3	4	5										

Ident. Doc.: L13  
Intended for internal and supplier use  
The print-out is not subject to the modification service.

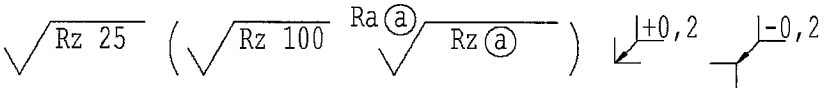
Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



**RELEASE**  
 for supplier  
 company Zhang Shi  
 09.06.2015 / A.Schilz  
(date / signature)



AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material: 1.1193 S45C JISG 4051	All dimensions are in mm	Identification of important characteristics	Date	Name	
new	INITIAL RELEASE							Edge tolerances acc. to DIN ISO 13715	Scale: 2:1	Dimensions without tolerances (Original DIN A3)	Drawn by	09.06.2015 Jablonski	
old	-							Surface finish DIN EN ISO 1302		DIN ISO 2768-mK	Checked	09.06.2015 Milles	
Field	-							Replaces:	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				
Date/Name	09.06.2015 Jablonski										Document No.: 10151336		
Chg. No.	624723										Material No.: 276785		
Rev.	0												
<b>STABILUS</b>								<b>PISTON ROD</b>					