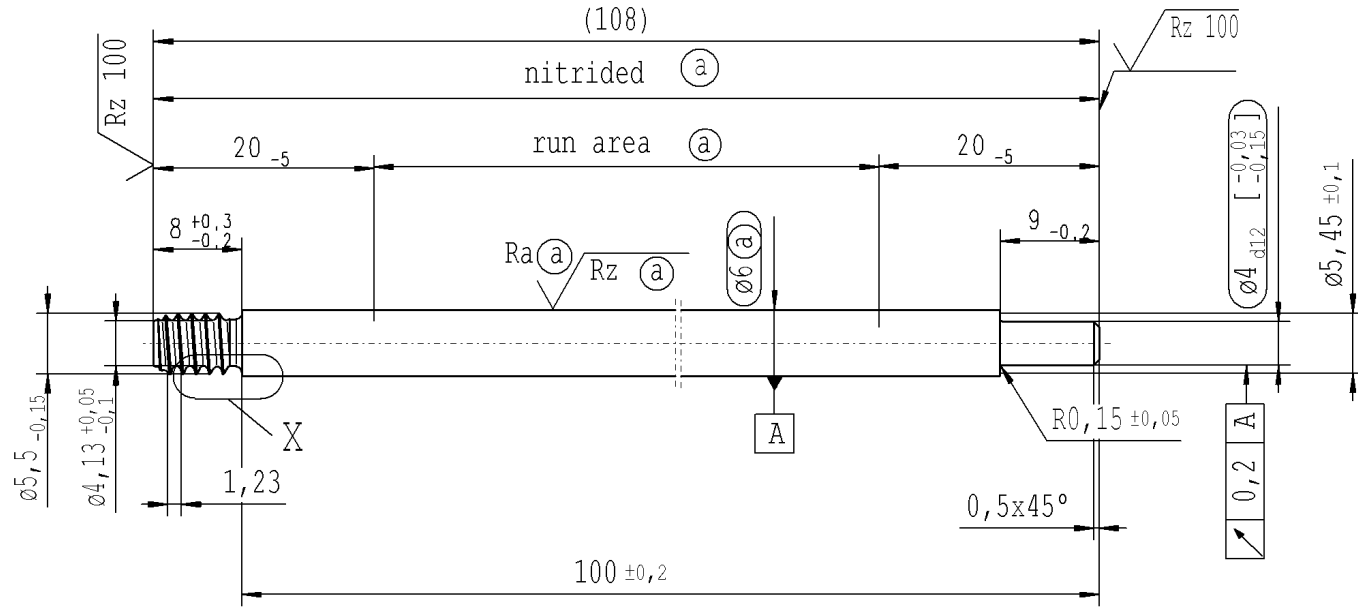


The print-out is not subject to the modification service.

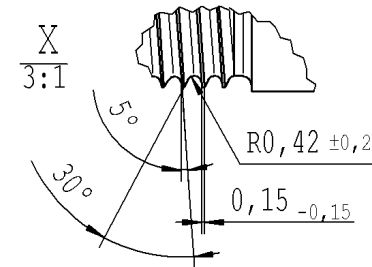
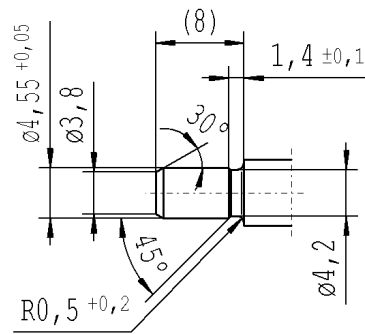
Intended for internal and supplier use

EN

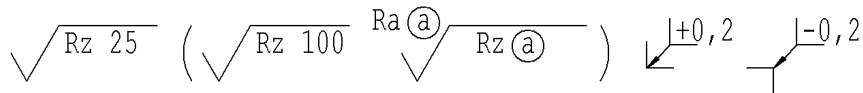
Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



RELEASE
 for supplier
 company Zhang shi
 09.04.2015 Schilz A.
 (date / signature)



AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	09.04.2015 Höfer						
Chg. No.	622910						
Rev.	0						

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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PISTON ROD	

Drawn by	09.04.2015 Höfer	Date	09.04.2015	Name	Milles
Checked	09.04.2015 Milles				
Document No.:	10177465				
Material No.:	147724				

Ident. Doc.: L04