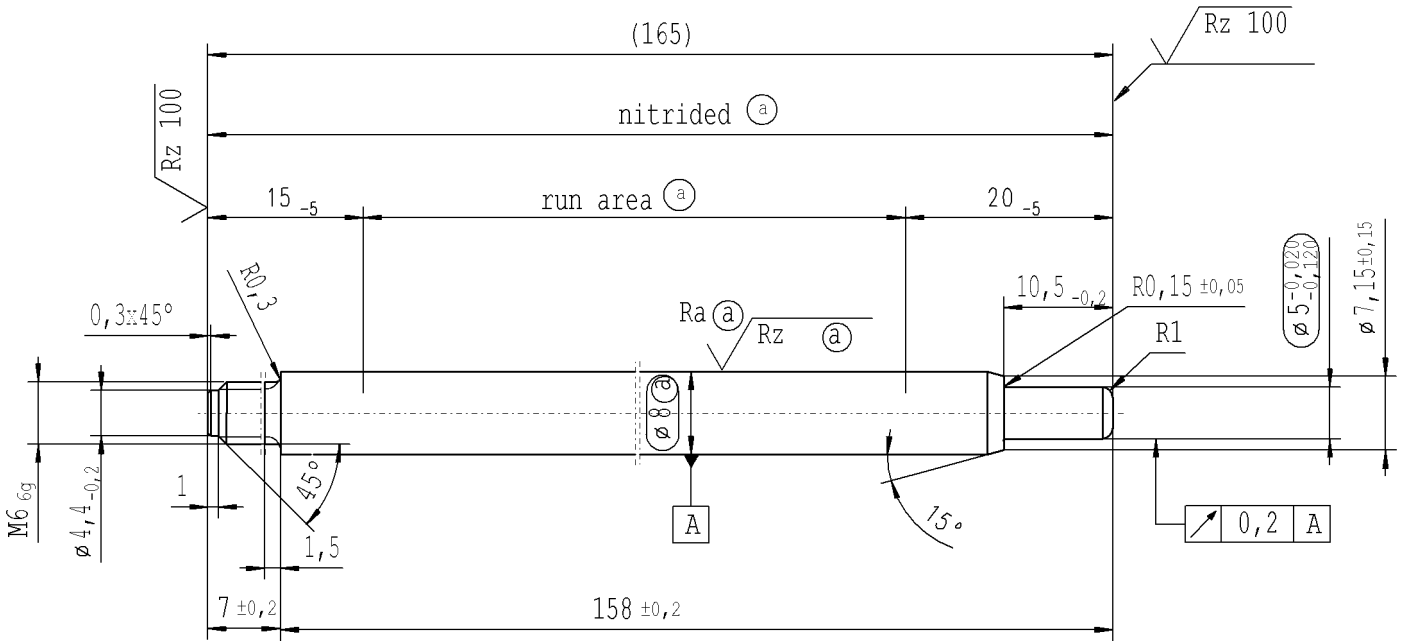
The print-out is not subject to the modification service.
Intended for internal and supplier use
EN

ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
27.05.2015 Schilz A.
(date / signature)

Rz 25 (Rz 100 Ra ⓐ Rz ⓐ) ⌖ +0,2 -0,2

thread tolerances acc. to DIN ISO 965-3

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted

new	INITIAL RELEASE	R1	
old	-	0,5x45°	
Field	-	D-E/2	
Date/Name	14.09.2012 Kron	26.05.2015 Hein	
Chg. No.	599376	624060	
Rev.	0	1	

Material: 1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:

STABILUS

All dimensions are in mm
Identification of important characteristics
Scale: (Original DIN A3) 2:1
Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	14.09.2012	Kron
Checked	26.05.2015	Klinkner

Document No.: 10151863
Material No.: 709841

Ident. Doc.: L06

***** Printdate: 25-02-2016 / 14:47:56 ***** print not scaled *****