

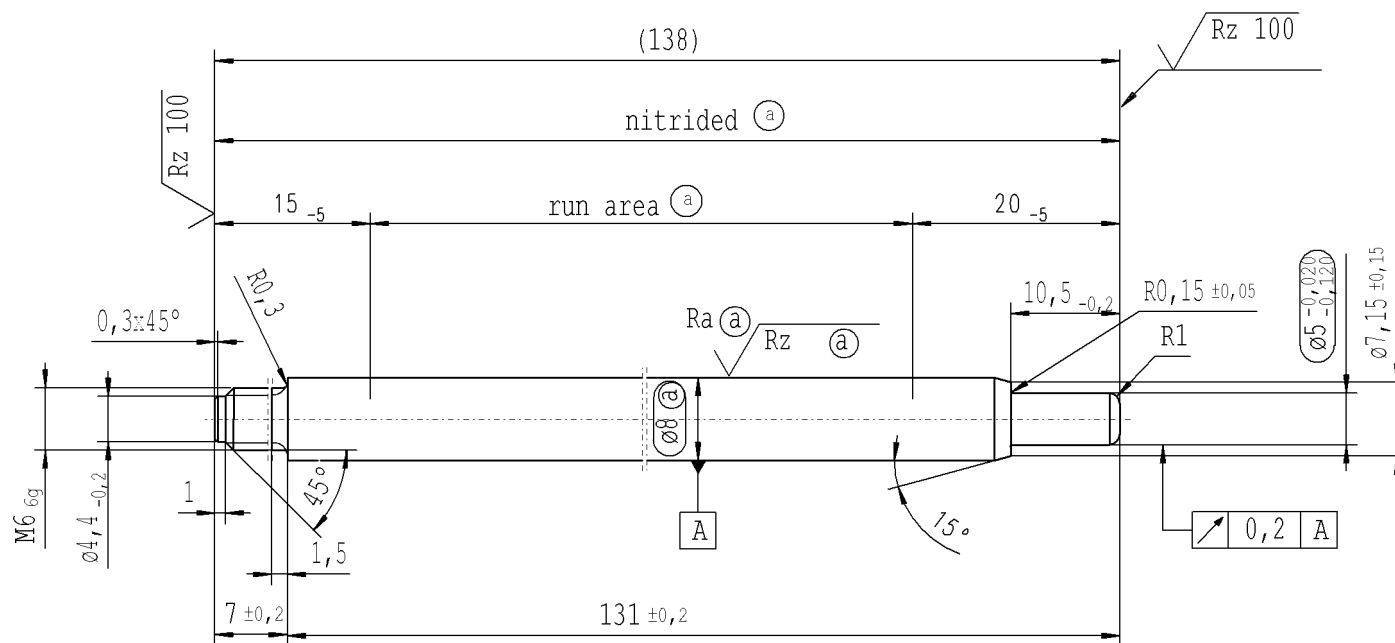
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: L04

① piston rod processing per  
STAB-Spec. 10028959, table 1



RELEASE  
for supplier  
company Zhang Shi  
27.05.2015 Schilz A.  
(date / signature)

√ Rz 25 ( √ Rz 100 Ra ① Rz ① ) √ +0,2 √ -0,2

thread tolerances acc. to DIN ISO 965-3

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

| DE:       | X | EN:             | X | ES: | IT: | PR:             | FR: | RO: | CAD created document; handwritten changes not permitted | Material:                             | All dimensions are in mm                                                                                                                                                                                                                                 | Identification of important characteristics   | Drawn by   | Date       | Name     |
|-----------|---|-----------------|---|-----|-----|-----------------|-----|-----|---------------------------------------------------------|---------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|------------|------------|----------|
| new       |   | INITIAL RELEASE |   |     |     | R1              |     |     |                                                         | 1.1193                                |                                                                                                                                                                                                                                                          |                                               | 19.06.2012 |            | Kron     |
| old       |   | -               |   |     |     | 0,5x45°         |     |     |                                                         | S45C JISG 4051                        | Scale: (Original DIN A3) 2:1                                                                                                                                                                                                                             | Dimensions without tolerances DIN ISO 2768-mK | Checked    | 26.05.2015 | Klinkner |
| Field     |   | -               |   |     |     | D-E/2           |     |     |                                                         | Edge tolerances acc. to DIN ISO 13715 | We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS. |                                               |            |            |          |
| Date/Name |   | 19.06.2012 Kron |   |     |     | 26.05.2015 Hein |     |     |                                                         | Surface finish DIN EN ISO 1302        | Document No.: 10151863                                                                                                                                                                                                                                   |                                               |            |            |          |
| Chg. No.  |   | 597562          |   |     |     | 624060          |     |     |                                                         | Replaces:                             | Material No.: 562855                                                                                                                                                                                                                                     |                                               |            |            |          |
| Rev.      |   | 0               |   |     |     | 1               |     |     |                                                         | STABILUS                              | PISTON ROD                                                                                                                                                                                                                                               |                                               |            |            |          |