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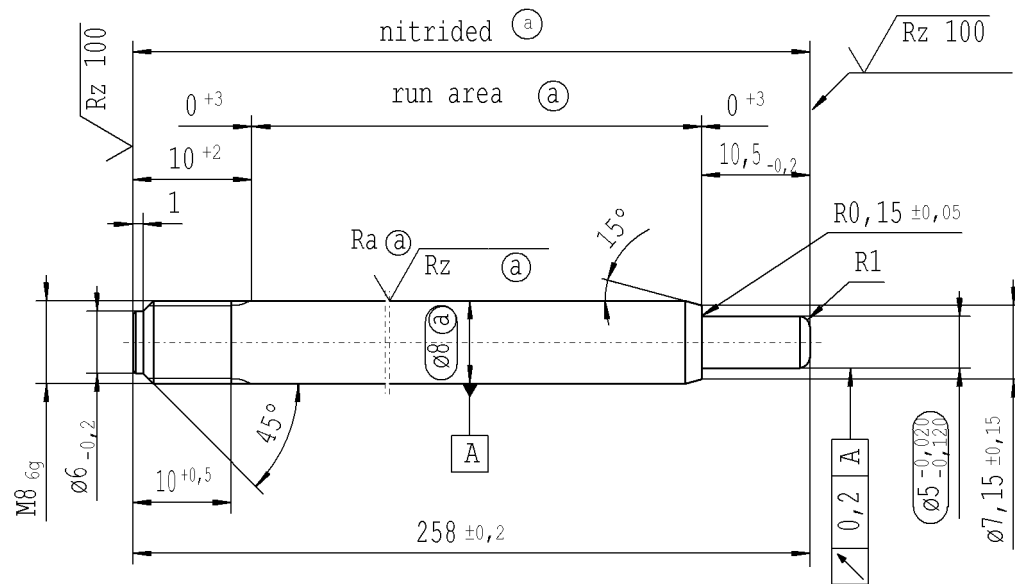
Intended for internal and supplier use

EN

B

Ident. Doc.: L06

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $Ra_{\text{Ⓐ}}$ $Rz_{\text{Ⓐ}}$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE							
old	-							
Field	-							
Date/Name	11.03.2016 Höfer							
Chg. No.	635233							
Rev.	0							

RELEASE
for supplier
company Zhan Shi
Dat. 11.03.2016 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces: **STABILUS**

All dimensions are in mm
Scale: (Original DIN A3) **2:1**
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PISTON ROD

Identification of important characteristics	Date	Name
Drawn by	11.03.2016	Höfer
Checked	11.03.2016	Milles
Document No.:	10210124	
Material No.:	369759	