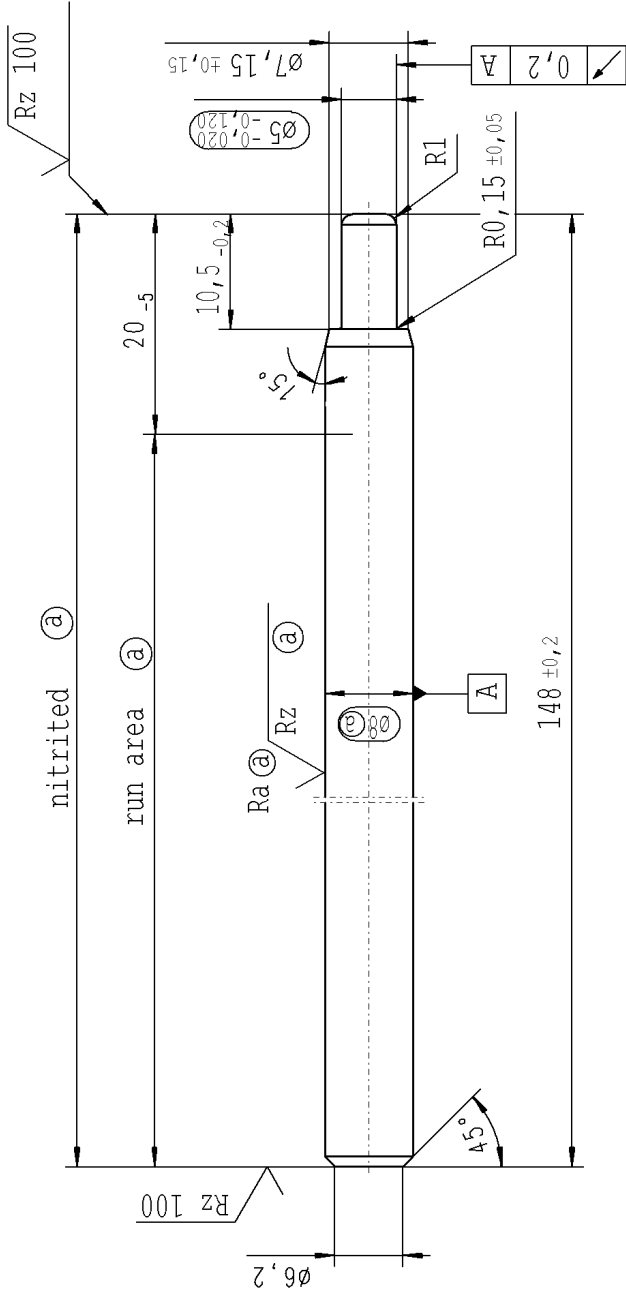


The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

a piston rod processing per STAB-Spec. 10028959, table 1



$$\sqrt{Rz\ 25}\ (\ \sqrt{Rz\ 100}\ \sqrt{Rz\ 100}\ \sqrt{Rz\ 100}\)\ \sqrt{+0,2}\ \sqrt{-0,2}$$

AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649											
CAD created document; handwritten changes not permitted										Material: 1.1193		All dimensions are in mm		Identification of important characteristics		Drawn by		Date		Name	
RELEASE for supplier										S45C JISG 4051		Scale: (Original DIN A3) 2:1		Dimensions without tolerances		Checked		26.01.2016		Miles	
company Zhang Shi										Edge tolerances acc. to DIN ISO 13715		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.: 10154964							
Dat. 26.01.2016 Schilz A. (date / signature)										Surface finish DIN EN ISO 1302		Replaces:									
</																					