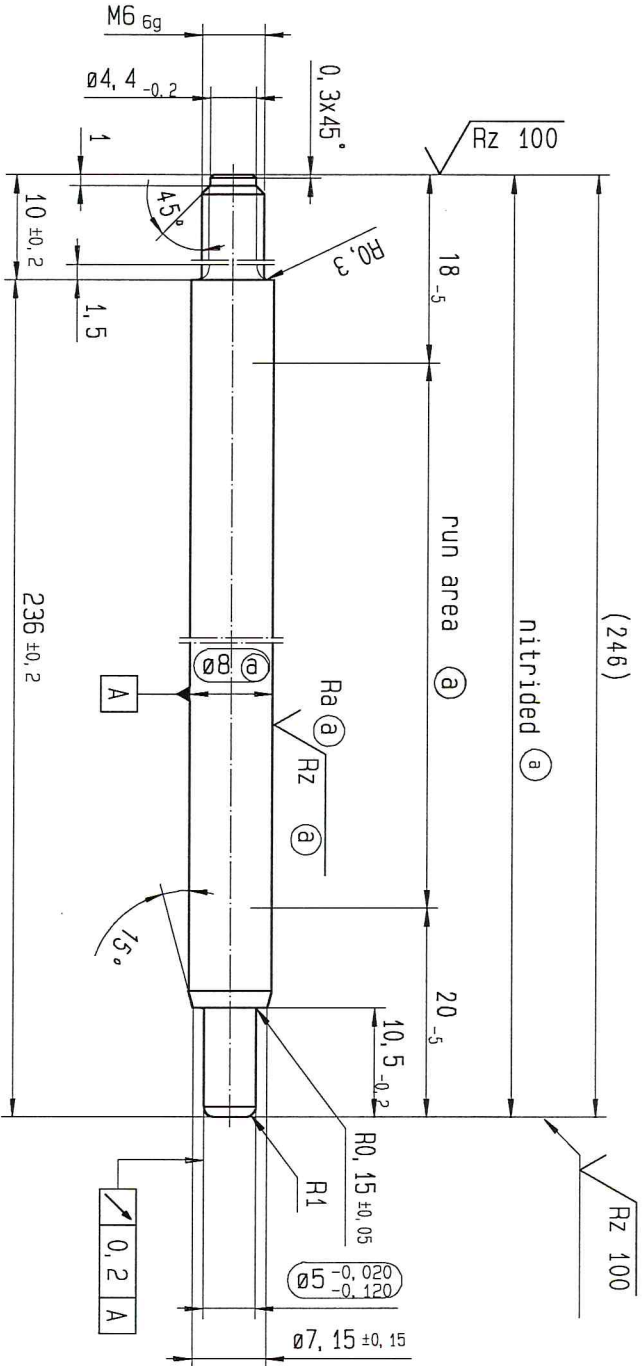


③ piston rod processing per STAB-Spec. 10028959, table 1



**RELEASE**  
for supplier  
Company Zhang Shi  
07.01.2016 (date)  
Schlitz A. (signature)

√ Rz 25 ( √ Rz 100 Ra (a) Rz (a) ) √ +0,2 -0,2

thread tolerances acc. to DIN ISO 965-3

DE: X	EN: X	ES:	IT:	PR:	FR:	RD:	AIAG CQI-standards acc. to STAB-Spec. 10027692		
new INITIAL RELEASE							CAD created document; handwritten changes not permitted		
Field	-								
Date/Name	07.01.2016 Höfer								
Eng. No.	631930								
Rev.	0								
Material:	1.1193		S45C JISG 4051		Edge tolerances acc. to DIN ISO 13715		Surface finish: DIN EN ISO 1302		
STABILUS									
Environmental protection acc. to STAB-Spec. 10005649					Identification of important characteristics				
All dimensions are in mm					Scale: 2:1				
Dimensions without tolerances					DIN ISO 2768-MK				
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PISTON ROD					Document No.: 10154967				
Material No.: 201741					Date: 07.01.2016				
					Name: Höfer				
					Checked: 07.01.2016				