

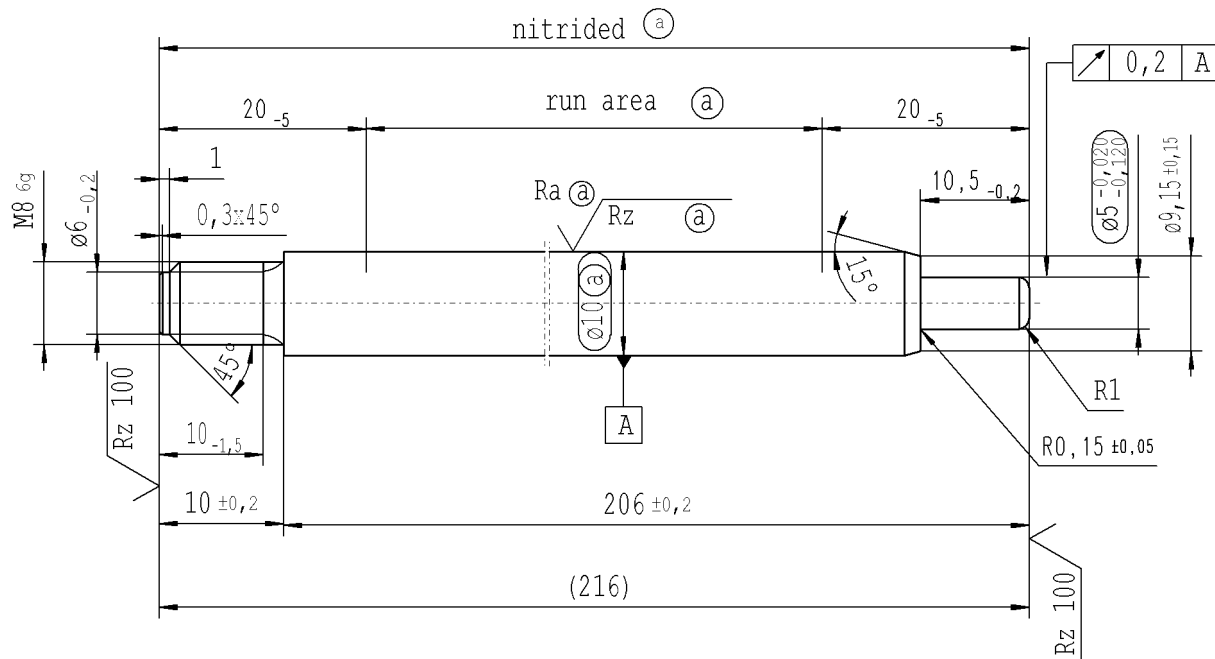
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: L33

① piston rod processing per  
STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ ①$   $Rz\ ①$ )  $\sqrt{+0,2}$   $\sqrt{-0,2}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

|           |                  |     |     |     |     |                                       |                                                                                                                                        |  |  |                 |        |                                                  |                          |               |                                             |            |        |      |      |
|-----------|------------------|-----|-----|-----|-----|---------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|--|--|-----------------|--------|--------------------------------------------------|--------------------------|---------------|---------------------------------------------|------------|--------|------|------|
| DE: X     | EN: X            | ES: | IT: | PR: | FR: | RO:                                   | CAD created document; handwritten changes not permitted                                                                                |  |  | Material:       | 1.1193 |                                                  | All dimensions are in mm |               | Identification of important characteristics |            |        | Date | Name |
| new       | INITIAL RELEASE  |     |     |     |     |                                       | <div>RELEASE<br/>for supplier</div> <div>company <u>Zhang Shi</u></div> <div>Dat. 02.02.2016    Schilz A.<br/>(date / signature)</div> |  |  | S45C JISG 4051  |        |                                                  |                          | Drawn by      |                                             | 02.02.2016 | Höfer  |      |      |
| old       | -                |     |     |     |     | Edge tolerances acc. to DIN ISO 13715 |                                                                                                                                        |  |  | 2:1             |        | Dimensions without tolerances<br>DIN ISO 2768-mK |                          | Checked       |                                             | 02.02.2016 | Milles |      |      |
| Field     | -                |     |     |     |     | Surface finish    DIN EN ISO 1302     |                                                                                                                                        |  |  |                 |        |                                                  |                          |               |                                             |            |        |      |      |
| Date/Name | 02.02.2016 Höfer |     |     |     |     | Replaces:                             |                                                                                                                                        |  |  |                 |        |                                                  |                          | Document No.: |                                             | 10166619   |        |      |      |
| Chg. No.  | 633327           |     |     |     |     |                                       |                                                                                                                                        |  |  |                 |        |                                                  |                          | Material No.: |                                             | 113073     |        |      |      |
| Rev.      | 0                |     |     |     |     |                                       |                                                                                                                                        |  |  |                 |        |                                                  |                          |               |                                             |            |        |      |      |
|           |                  |     |     |     |     |                                       |                                                                                                                                        |  |  | <b>STABILUS</b> |        |                                                  |                          | PISTON ROD    |                                             |            |        |      |      |