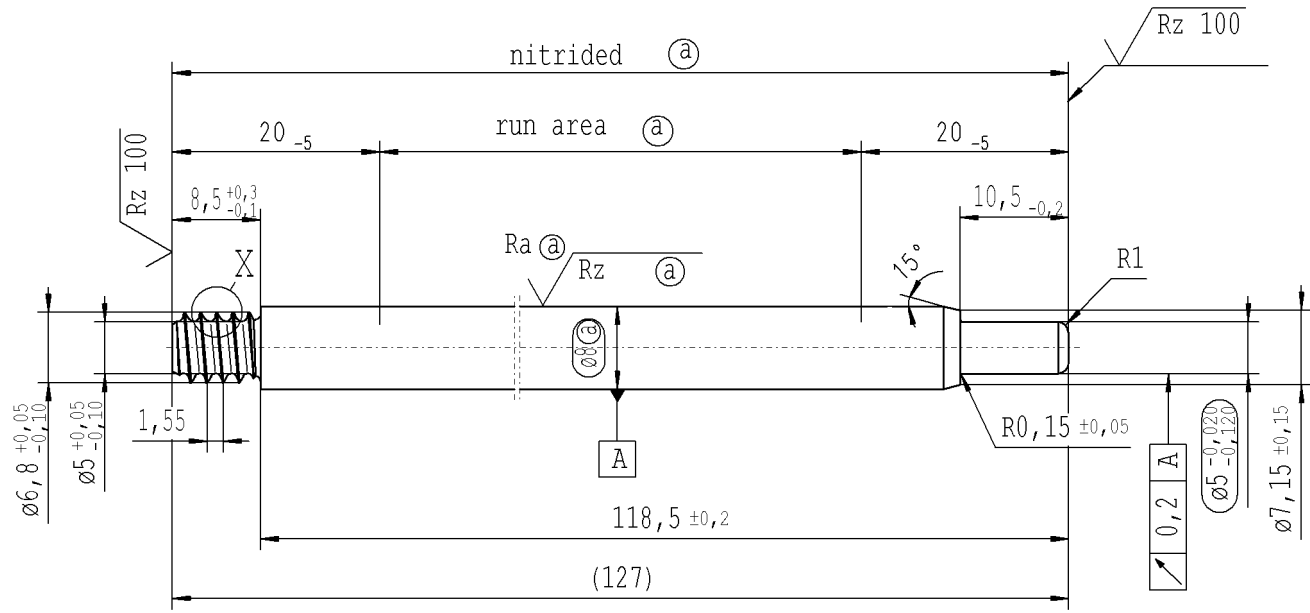


The print-out is not subject to the modification service.

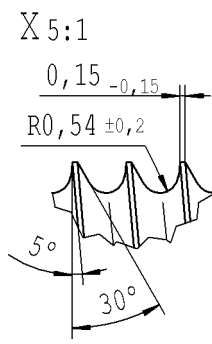
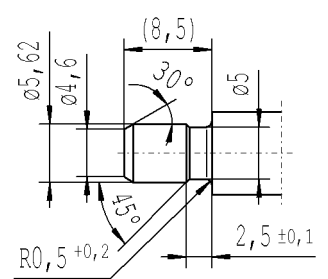
Intended for internal and supplier use

Ident. Doc.: L226

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ Ra Ⓐ Rz Ⓐ) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted		
new	INITIAL RELEASE								
old	-								
Field	-								
Date/Name	02.02.2016 Höfer								
Chg. No.	633327								
Rev.	0								

RELEASE
 for supplier
 company Zhang Shi
 Dat. 02.02.2016 Schilz A.
(date / signature)

Material: 1.1193
 S45C JISG 4051
 annealing
 Edge tolerances acc. to DIN ISO 13715
 Surface finish DIN EN ISO 1302
 Replaces:

STABILUS

All dimensions are in mm
 Scale: (Original DIN A3) **2:1**
 Identification of important characteristics
 Dimensions without tolerances DIN ISO 2768-mK
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PISTON ROD

Document No.:	Date	Name
10151065	02.02.2016	Höfer
Material No.:	Checked	Milles
106381	02.02.2016	