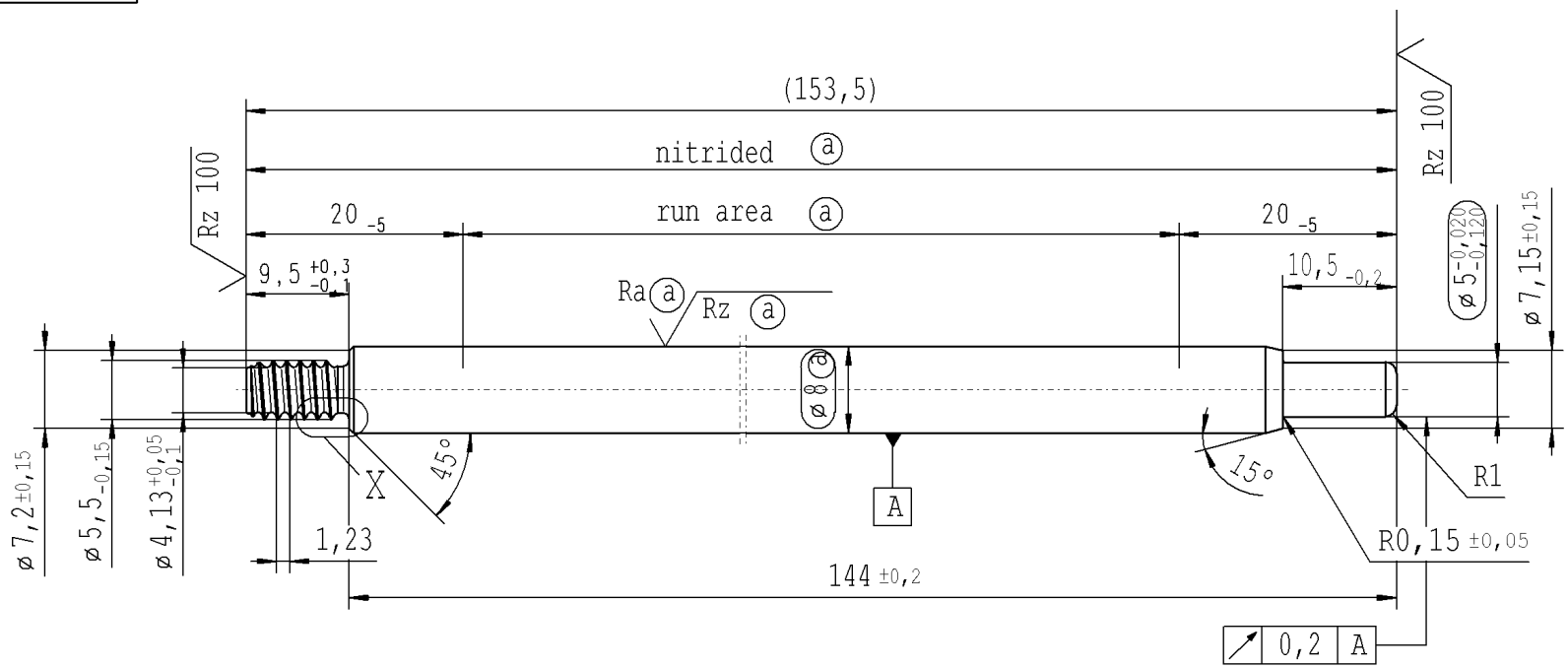
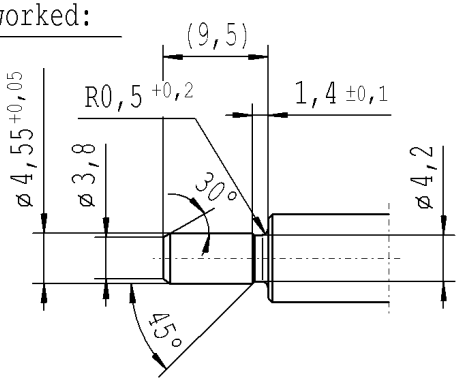
The print-out is not subject to the modification service.
Intended for internal and supplier use
EN

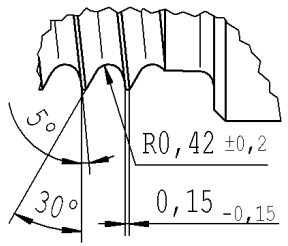
Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\,Ⓐ\ \sqrt{Rz\,Ⓐ}$) $^{+0,2}_{-0,2}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted

new	INITIAL RELEASE	153,5	144,0
old	-	208,0	198,5
Field	-	A,E Pos. 102	
Date/Name	02.02.2016 Höfer	08.02.2016 Höfer	
Chg. No.	633327	633603	
Rev.	0	1	

RELEASE
for supplier
company Zhang Shi
Dat. 09.02.2016 Schilz A.
(date / signature)

Material: 1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:

STABILUS

All dimensions are in mm
Scale: (Original DIN A3) 2:1
Identification of important characteristics
Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	02.02.2016	Höfer
Checked	09.02.2016	Mauer

Document No.: 10151066
Material No.: 130998

Ident. Doc.: L102

***** Druckdatum: 4/25/2016 / 9:01:18 AM ***** Ausdruck nicht massstreu *****