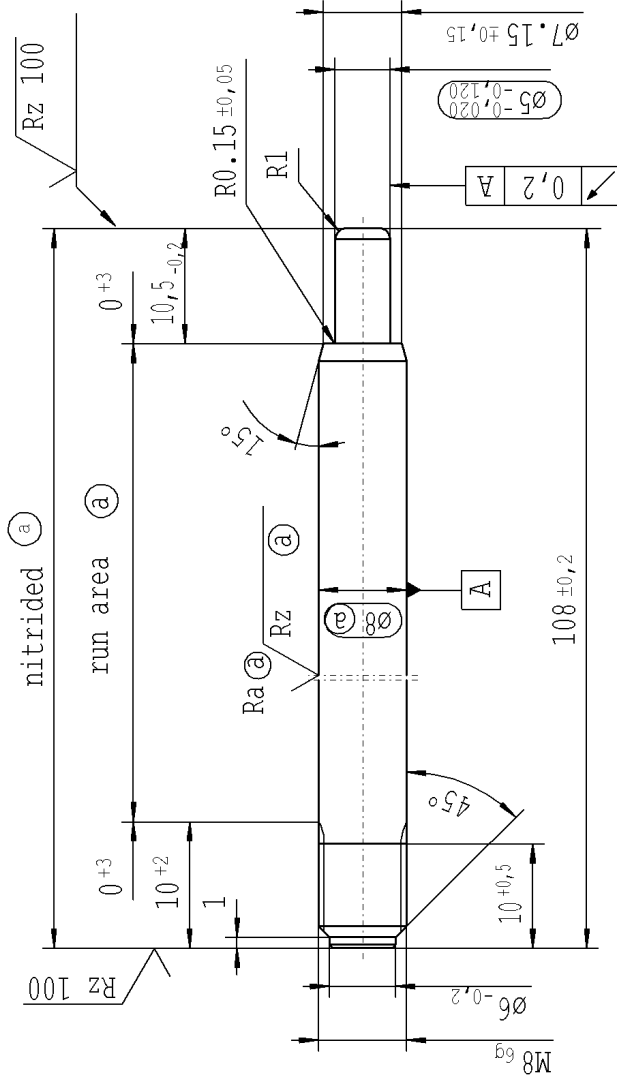


Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Ra\ \text{Ⓐ}}$ $\sqrt{Rz\ \text{Ⓐ}}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

DE: X EN: X ES: IT: PR: FR: RO:		AIAG CQI-standards acc. to STAB-Spec. 10027692		Environmental protection acc. to STAB-Spec. 10005649	
CAD created document; handwritten changes not permitted		Material: 1.1193 S45C JISG 4051		All dimensions are in mm	
INITIAL RELEASE		Edge tolerances acc. to DIN ISO 13715		Identification of important characteristics	
old -		Surface finish DIN EN ISO 1302		Dimensions without tolerances (Original DIN A3) 2:1	
Field -		Replaces:		DIN ISO 2768 mK	
Date/Name 20.04.2016 Höfer		company Zhang Shi		Document No.: 10210124	
Chg. No. 637012		Dat. 20:04:2016 Schilz A.		Material No.: PISTON ROD	
Rev. 0		(date / signature)		Material No.: 941208	

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