

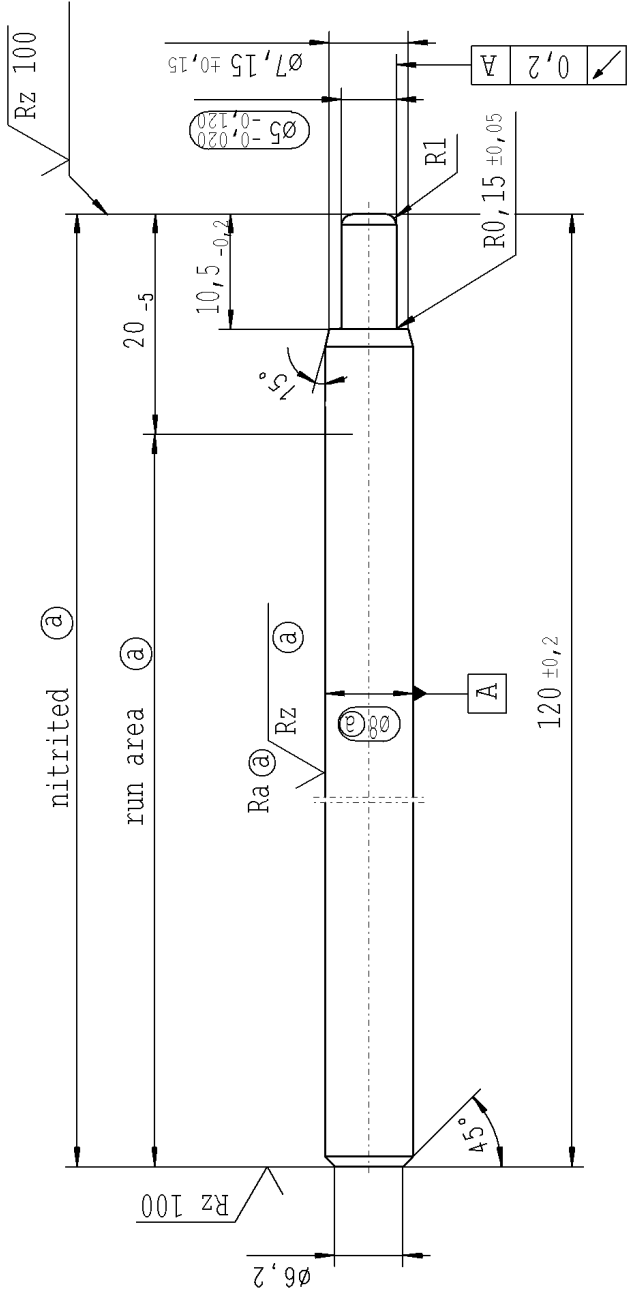
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: L24

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz \text{ 25}}$ ($\sqrt{Rz \text{ 100}}$ / $\sqrt{Rz \text{ ⓐ}}$) $\sqrt{+0,2}$ / $\sqrt{-0,2}$

A		AIAG CQI-standards acc. to STAB-Spec. 10027692		Environmental protection acc. to STAB-Spec. 10005649	
DE: X	EN: X	ES: X	IT: X	PR: X	FR: X
new	INITIAL RELEASE	-	-	-	-
old	-	-	-	-	-
Field	-	-	-	-	-
Date/Name	08.04.2016 Höfer	Material: 1.1193 S45C JISG 4051			
Chg. No.	636269	Edge tolerances acc. to DIN ISO 13715			
Rev.	0	Surface finish: DIN EN ISO 1302			
		Replaces:			
		RELEASE for supplier company: Zhang Shi Dat. 08.04.2016 Schilz A. (date / signature)			
		All dimensions are in mm Scale: (Original DIN A3) 2:1 Dimensions without tolerances: DIN ISO 2768-mK We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			
		Identification of important characteristics: <input type="checkbox"/> Dimensions without tolerances: <input type="checkbox"/>			
		Drawn by: 08.04.2016 Höfer		Date: 08.04.2016 Höfer	
		Checked: 08.04.2016 Müller		Name: Müller	
		Document No.: 10154964		Material No.: 535386	
		STABILUS			
		PISTON ROD			