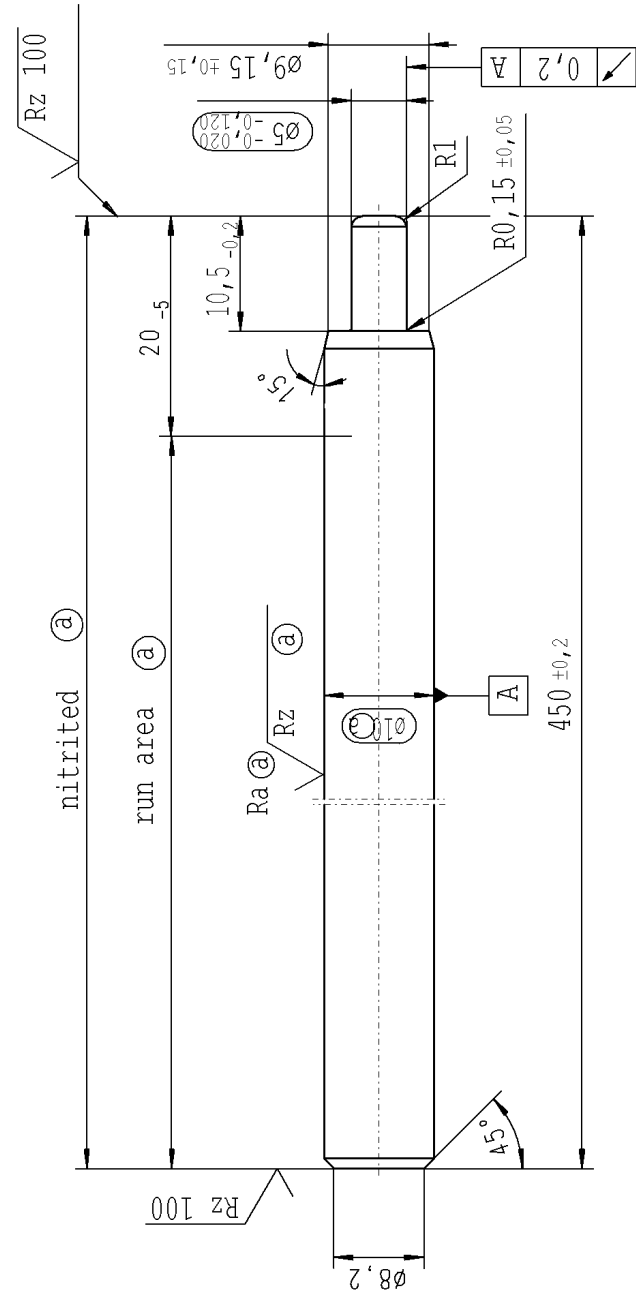


Ⓐ piston rod processing per STAB-Spec. 10028959, table 1

The print-out is not subject to the modification service.

Intended for internal and supplier use

EN



RELEASE
for supplier
company Zhang Shi
15.01.2016 Schilz A.
(date / signature)

$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $\sqrt{Ra \text{ (a)}}$ $\sqrt{Rz \text{ (a)}}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

A		AIAG CQI-standards acc. to STAB-Spec. 10027692		Environmental protection acc. to STAB-Spec. 10005649	
B		CAD created document; handwritten changes not permitted		Identification of important characteristics	
C		Material: 1.1193 S45C JISG 4051		Dimensions without tolerances	
D		Edge tolerances acc. to DIN ISO 13715		DIN ISO 2768 mK	
E		Surface finish: DIN ISO 1302		DIN ISO 2768 mK	
F		Replaces:		DIN ISO 2768 mK	
G		Date/Name: 15.01.2016 Höfer		Document No.: 10151837	
H		Chg. No.: 632542		Material No.: 315505	
I		Rev.: 0		PISTON ROD	
J		STABILUS		10151837	
K		3/30/2016 / 9:18:23 AM ***** Ausdruck nicht masszetzen *****		315505	