

QTY: 6,000 / month

Ident. Doc.: SN 6742B printdate : 2/5/2016 - 9:52

CONFIDENTIAL
Intended for internal use only

supp. No.	material no.				A	B
	table IV slide block	table VIII slide block	table V slide block	table X slide block		
175				497601	176.5	16
176		753093			539.5	18
177	434986				583.5	16
178			071468*		482.5	18
179			165635	*	392.5	16
180				484700	209.5	16
181				554488	113.5	16
182				981342	80.5	18
184			807351		290.5	16
185				132894	251.5	16
186				154643	257.5	16
187	730872				189.0	16
188				451482	164.5	16
189				476577	374.5	16
190	788710				502.0	16
191		768635			434.5	16
192	070278				598.5	16
193				346362	98.3	18
195				717968	260.5	16
196				856110	185.5	16
197	884073				526.5	16

- ① piston rod processing per spec. Spec. 10005246
- ② threaded stud pre-turned diam. $\phi 7.30 \pm 0.06$
thread roll tolerance 6e
thread tolerances acc. DIN ISO 965-3
- ③ Bore $\phi 4.0 \pm 0.7$ mm before grinding
2.65 Bore (per DIN ISO 6505)
- ④ tolerance
+0.3 before thread-rolling
+0.4 after thread-rolling
+0.1 after straightening
+0.1 after knurling
+0.1 after grinding
⑤ diam. before grinding
⑥ knurl profile manufactured with knurl roll DIN 82 - RA 0.5

Temporary additional inspection 014/01
Only apply to [table with 12 columns: 014, 015, 016, 017, 018, 019, 020, 021, 022, 023, 024, 025]

100% visual check for cleanliness of through hole
Not apply to Tab.X

Temporary additional inspection 008/13
valid only for w/ * marked Material No.

008	009	010	011	012	013	014	015	016	017	018	019	020	021	022	023	024	025

100% check concentricity thread M8x1
Test equipment coil cradle with dial gauge
Caution using flat peak measuring!
Concentricity tolerance
acc. to DIN ISO 2768-mS > max. 0.2 mm

EN	ISI	INT	RI	ROT	CD	CD	CD	CD	CD
EN: X	ISI: X	INT: X	RI: X	ROT: X	CD: X	CD: X	CD: X	CD: X	CD: X
Tab. IV	Tab. V	Tab. VI	Tab. VII	Tab. VIII	Tab. IX	Tab. X	Tab. XI	Tab. XII	Tab. XIII

Environmental protection acc. to SHAB-Spec. 10005649

Material No. 010146

STABILUS

PISTON ROD

10004290

