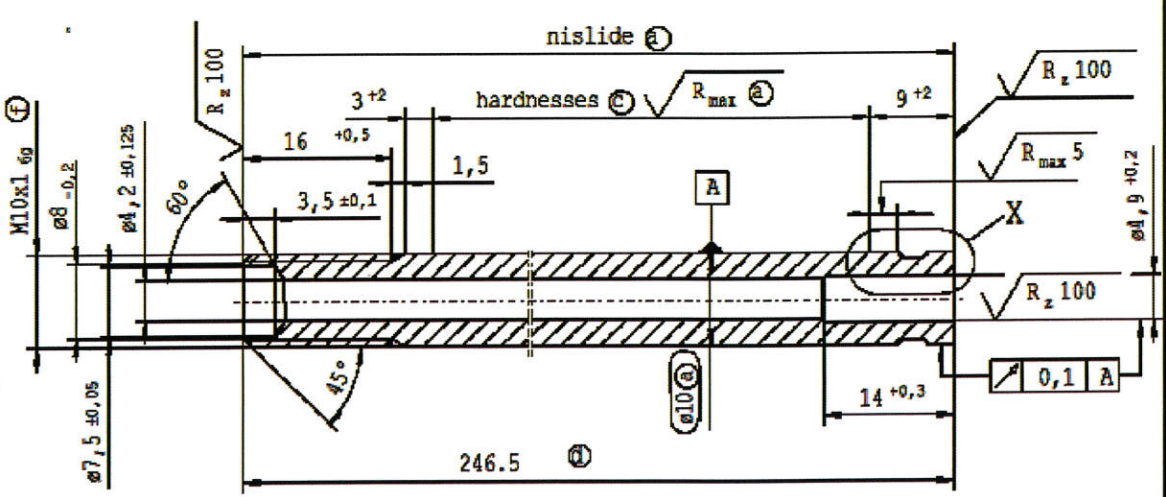
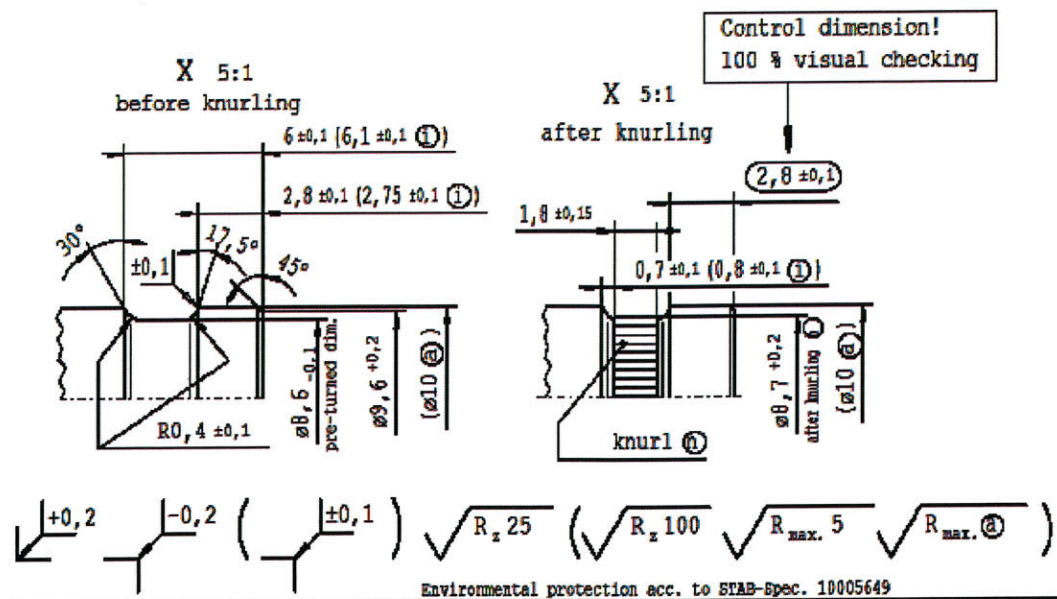
CONFIDENTIAL! Intended for internal use only

EN

supp. No.	material no. surface treatment processing acc. to STAB-Spec. 10006248 table IV Nislide black	table VIII Nislide black	table X Nislide "G"	A overall length	B stud length end fitting side
3			6276PW	146.5	16
4			0535QU	246.5	16
5			2986RS	326.5	16
6			8087RB	407.5	16
7			6223UU	74.5	16
9			0753WH	129.0	18
10			3843XF	143.5	16
12		017928	7603XL	239.5	16
15			2273YG	140.5	16
16			5992YH	248.5	16
17			005073	221.5	16
19	009893			188.5	20
20	009895			245.5	20
21	019474			224.5	20
22			020858	260.5	16
23			023261	176.5	16
24	030477			245.5	16





Environmental protection acc. to STAB-Spec. 10005649

ⓐ piston rod processing acc.to STAB-Spec. 10006248

ⓒ RHT 0,4..0,7 mm before grinding
≥ 65 HRA (per DIN 50103)

ⓓ tolerance +0,3 -0,1 after turning
± 0,3 after straightening
± 0,3 after nisliding

ⓕ threaded stud pre-turned dimension ø9,29 +0,05
thread roll tolerance 6g
thread tolerances acc. to DIN ISO 965-3

ⓖ knurl-profile manufactured with knurl roll DIN 82 - RAA 0,5

ⓘ dim. before grinding at piston rod dia. 10,45 -0,11

Temporary additional inspection 014/01

Only apply to

STAB	STWS	STGB	STIT	STAU	STWS	STMN	STWR
X							

100% visual check for cleanliness of through hole

Not apply to Tab.X

Printdate : 2/5/2016 - 9:52

Ident. Doc.:

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted					
new	Mat.Nr.2367PV in Tabelle	60°	ø7,5 +0,05	control dim.! 100% visual...	TEC 014/01	ø9,29 +0,05	thread roll-tol. 6g	table X	table X	Romanian Version		
old	Mat.Nr.2367PV auf ook.10015158	—	ø7,5 +0,05	TEC 002/98	—	ø9,31 -0,05	5a	table V	table IV	-		
Field	Tabelle Pos.1	EP5	D5	D 1/2	BC 6	B8		—	all Mat.Nr.	-		
Date/Name	30.1.01 KeBelh.	26.6.01 KeBelh.	17.4.02 KeBelheim		3.5.02 KeBelheim			12.06.2006 K.Marx	04.06.07 BS	11.02.2009 Geisbüsch		
Chg. No.	—	514574	519800		520189			549367	556857	571242		
Rev.	1	2	3		4			5	6	7		

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Material: material no. 010154

Edge tolerances acc. to DIN ISO 13715

Surface finish: DIN EN ISO 1302

Replaces:

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768 mK

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STABILUS

PISTON ROD

	Date	Name
Drawn by	30.01.2001	KeBelheim
Checked	11.02.2009	Müller

Document No.: 10015662

Material No.:

QTY: 7,000 / month