

The print-out is not subject to the modification service.

Intended for internal and supplier use

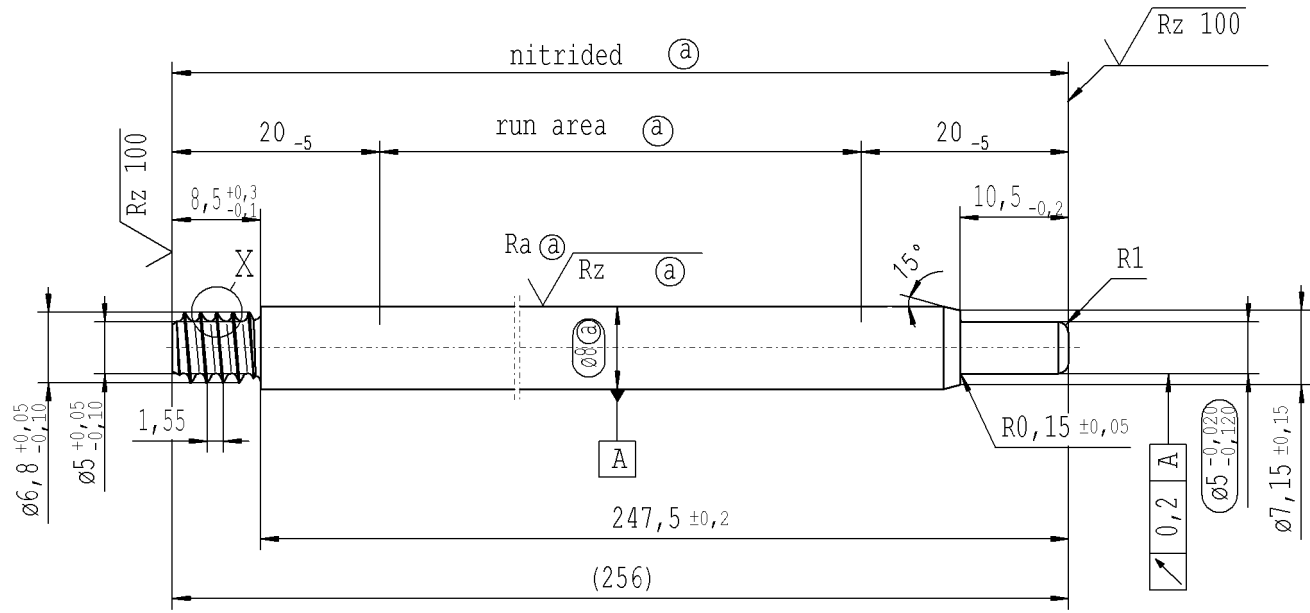
EN

B

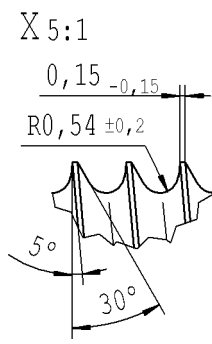
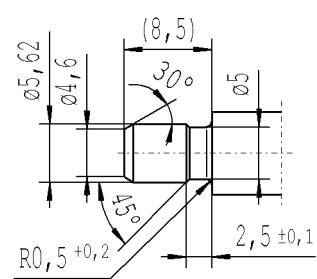
A

Ident. Doc.: L231

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{a}$ $Rz\ \textcircled{a}$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	02.02.2016 Höfer					
Chg. No.	633327					
Rev.	0					

CAD created document; handwritten changes not permitted

RELEASE
for supplier

company **Zhang Shi**

Dat. 02.02.2016 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051
annealing

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

Drawn by	Date	Name
Checked		
02.02.2016	02.02.2016	Höfer
Milles		
Document No.:	10151065	
Material No.:	115224	