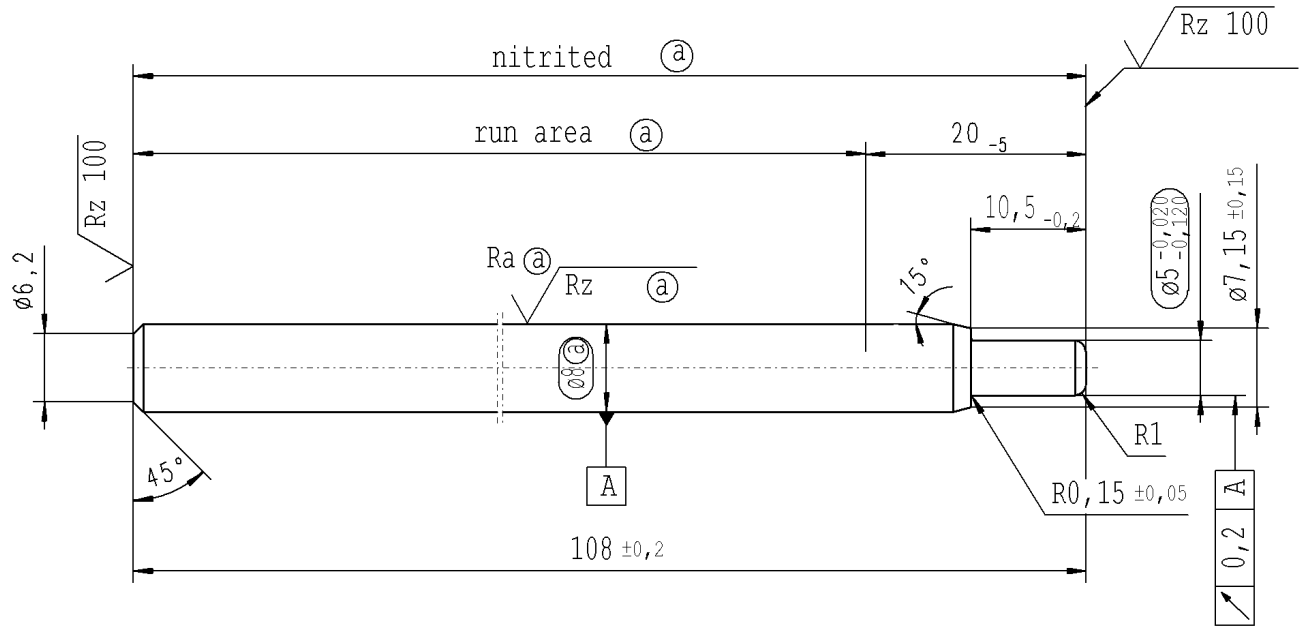
The print-out is not subject to the modification service.
Intended for internal and supplier use
EN

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
21.05.2015 Schilz A.
(date / signature)

Rz 25 (Rz 100 Ra ⓐ Rz ⓐ) +0,2 -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted

Ident. Doc.: L03			
new	INITIAL RELEASE	run area	R1
old	-	hardness	0,5x45°
Field	-	F 4	E/2
Date/Name	11.05.2009 Hein	23.7.10 Keßelh.	20.05.2015 Hein
Chg. No.	-	581807	624056
Rev.	0	1	2

Material: 1.1193
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:

STABILUS

All dimensions are in mm
Scale: (Original DIN A3) 2:1
Identification of important characteristics
Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	11.05.2009	Hein
Checked	20.05.2015	Klinkner

Document No.: 10154964
Material No.: 032894