

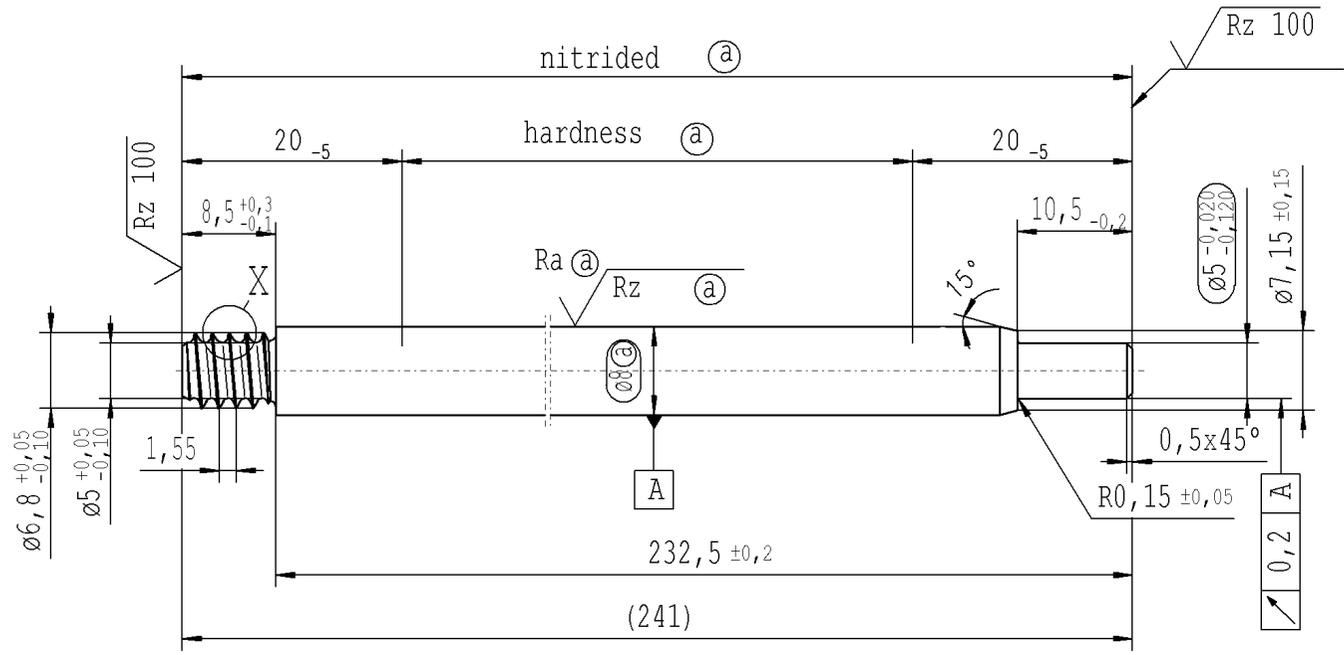
The print-out is not subject to the modification service.

Intended for internal and supplier use

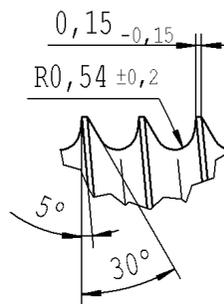
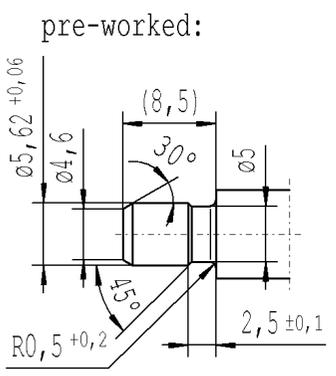
EN

RELEASE  
for supplier  
company Zhang Shi

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



X 5:1



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ \text{Ⓐ}$   $Rz\ \text{Ⓐ}$ )  $\swarrow +0,2$   $\searrow -0,2$

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material: 1.1193 S45C JISG 4051	All dimensions are in mm	Identification of important characteristics	Drawn by 24.08.2009 Hein	Date 24.08.2009	Name Klinkner
new	INITIAL RELEASE							Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked		
old	-							Surface finish DIN EN ISO 1302					
Field	-							Replaces:					
Date/Name	24.08.2009 Hein												Document No.: 10151065
Chg. No.	-												Material No.: 034809
Rev.	0							<b>STABILUS</b>		PISTON ROD			

Ident. Doc.: