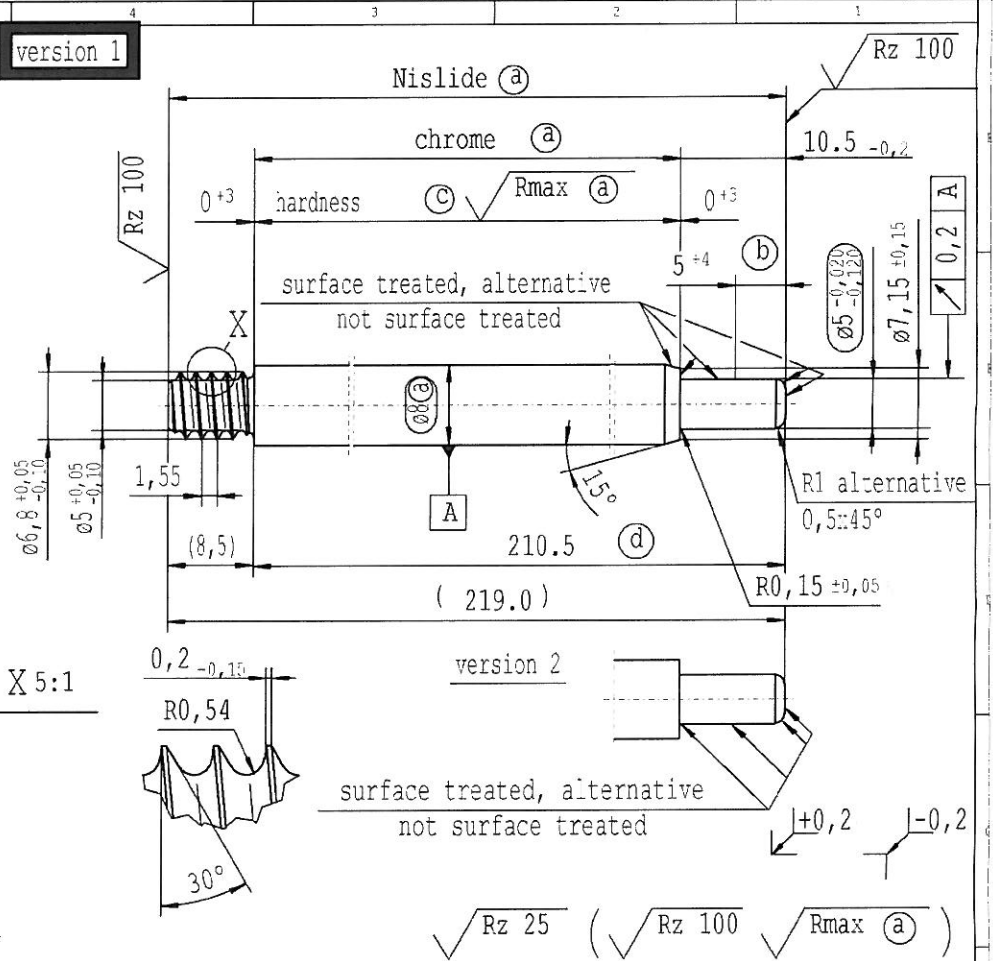


CONFIDENTIAL!
Intended for internal use only

supp. No.	material no.				A	B	E	F	G
	surface treatment processing table IV Nislide black	table V Nislide light	acc. to STAB-Spec. 10006248 table VIII Nislide black polished	table X Nislide "G"	overall length	stud length piston side	length without endfitting stud	version	only tab. IV allowable
1	273179				219.5	10.5	211.0	1	X
2	228246			228246	127.0	10.5	118.5	1	
3	6701DV			6701DV	252.0	10.5	243.5	1	
4	9203DW			9203DW	258.0	10.5	249.5	1	
5	1051FS			1051FS	243.0	10.5	234.5	1	
6	1054FD				270.0	10.5	261.5	1	X
7				334602	273.0	10.5	264.5	1	
8	1893FJ				297.0	10.5	288.5	1	X
9				760261	309.0	10.5	300.5	1	
10				6351PZ	273.0	10.5	264.5	1	
11	1973FO			1973FO	219.0	10.5	210.5	1	
12	2188FE			2188FE	132.0	10.5	123.5	1	
13	2785FE			2785FE	261.0	10.5	252.5	1	
14	2793FI		4337GF	2793FI	267.0	10.5	258.5	1	
15	2823FQ			2823FQ	276.0	10.5	267.5	1	
16	2834FF			2834FF	93.0	10.5	84.5	1	
17				763368	273.5	10.5	265.0	1	
18				884541	379.5	10.5	371.0	1	
19	2846FQ			2846FQ	378.0	10.5	369.5	1	
20	0303IN			0303IN	231.0	10.5	222.5	1	



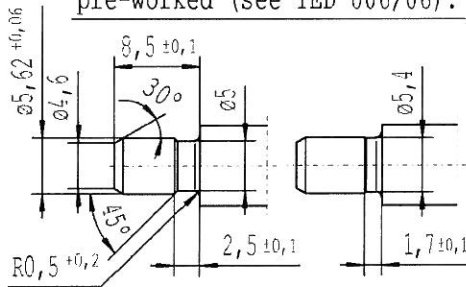
(a) piston rod processing acc. to STAB-Spec. 10006248

(b) surface chrome-free

(c) RHT 0,4..0,7 mm before grinding, ≥ 68 HRA (acc. to DIN ISO 6508)

(c) tolerances: $+0,2$ $-0,1$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

pre-worked (see TED 006/06):



Temporary deviation approval: 006/36
 Only apply to
 STAB STBI STVI STAD STS STMG STBR STBE STBI STBI STBI
 Caution! New stud contour, use suitable tools

Temporary deviation approval: 006/08
 Only apply to
 STAB STBI STVI STAD STS STMG STBR STBE STBI STBI STBI
 2. crack test by polishing for mat.-no. 2899FZ

* CUSTOMER DRAWING AVAILABLE

sheet 1 of 31

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: SN 2603CS

DE: X	EN: X	ES: X	IT: X	PR: X	FR:	RO:	CAO created document handwritten changes not permitted
new	2. crack test by polishing	SN 11151065 Pos.051	R1 alternative 0,5x45°				
old	-	Pos.428	0,5x45° alternative R1				
Field	E/2-3	-	D-E/1				
Gate/Name	10.16.2008 HeIn	10.12.2008 HeIn	25.12.2009 HeIn				
Chg. No.	563631	569930	571409				
Rcv.	58	€9	70				

Material: mat.no. 010731	All dimensions are in mm	Identification of important characteristics	Date: 08.11.1999	Name: Mohrs
Edge tolerances acc. to DIN ISO 13715	Scale: (original DIN A3) 2:1	Dimensions without tolerances: DIN ISO 2768 mK	Drawn by: 25.02.2009	Name: Klees
Surface finish DIN EN ISO 1302	No reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, transmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.: 10001245	
Replaces: Zchnj. gl. Nr. v. 17.12.1998	STABILUS		Material No.:	
PISTON ROD		1973FO ✓		