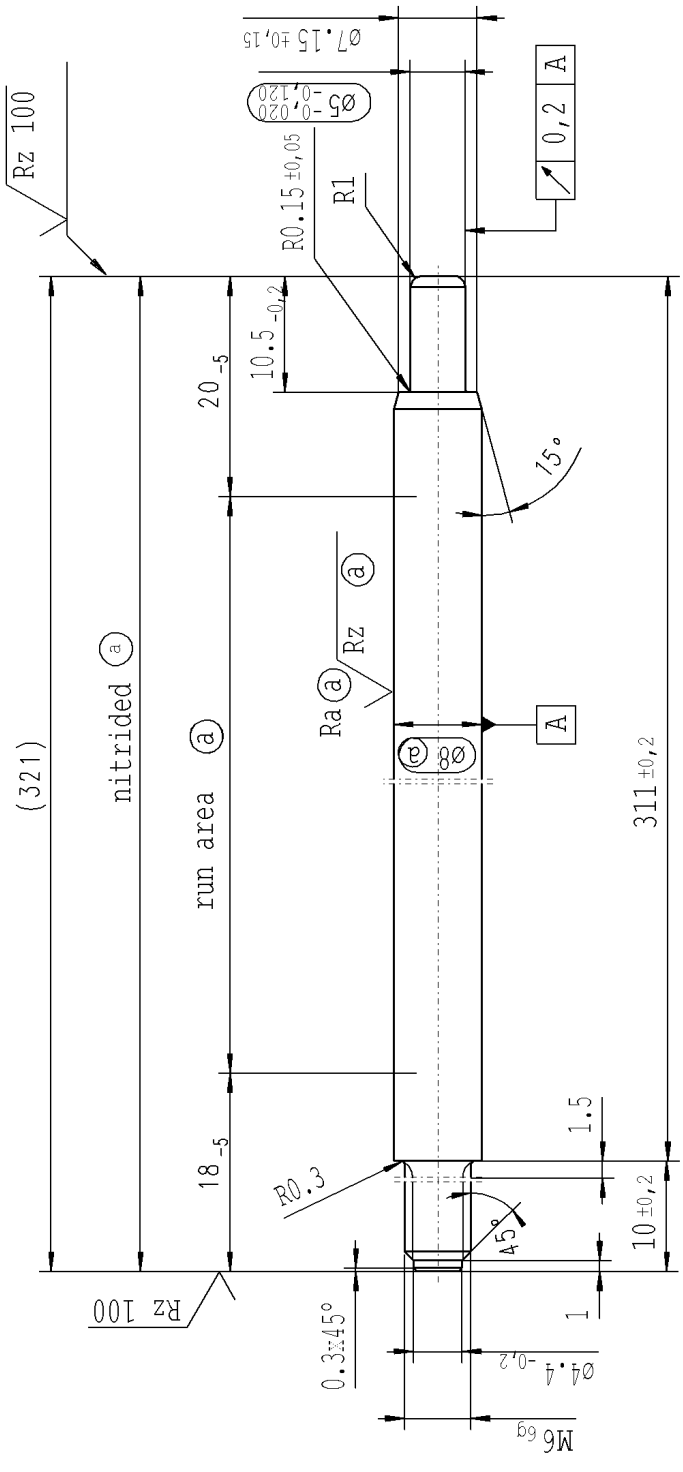


Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ \text{Ⓐ}$   $\sqrt{Rz\ \text{Ⓐ}}$ )  $\sqrt{+0,2}$   $\sqrt{-0,2}$

A		AIAG CQI-standards acc. to STAB-Spec. 10027692		Environmental protection acc. to STAB-Spec. 10005649	
B		CAD created document; handwritten changes not permitted		Identification of important characteristics	
C		Material: 1.1193 S45C JISG 4051		Dimensions without tolerances	
D		Edge tolerances acc. to DIN ISO 13715		Scale: 2:1	
E		Surface finish: DIN EN ISO 1302		Original DIN A3)	
F		Replaces:		DIN ISO 2768-mK	
7		RELEASE for supplier		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and aisc. use. Any use of this document is not permitted without the written consent of STABILUS.	
8		company: Zhang Shi		Document No.: 10154967	
9		Dat. 10.05.2016 Schilz A. (date / signature)		Material No.: 112357	
10		STABILUS		PISTON ROD	
11		Initial Release		Drawn by: 10.05.2016 Höfer	
12		Date/Name: 10.05.2016 Höfer		Checked: 10.05.2016 Mülles	
13		Chg. No.: 637892		Date: 10.05.2016 Höfer	
14		Rev.: 0		Name: Höfer	
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