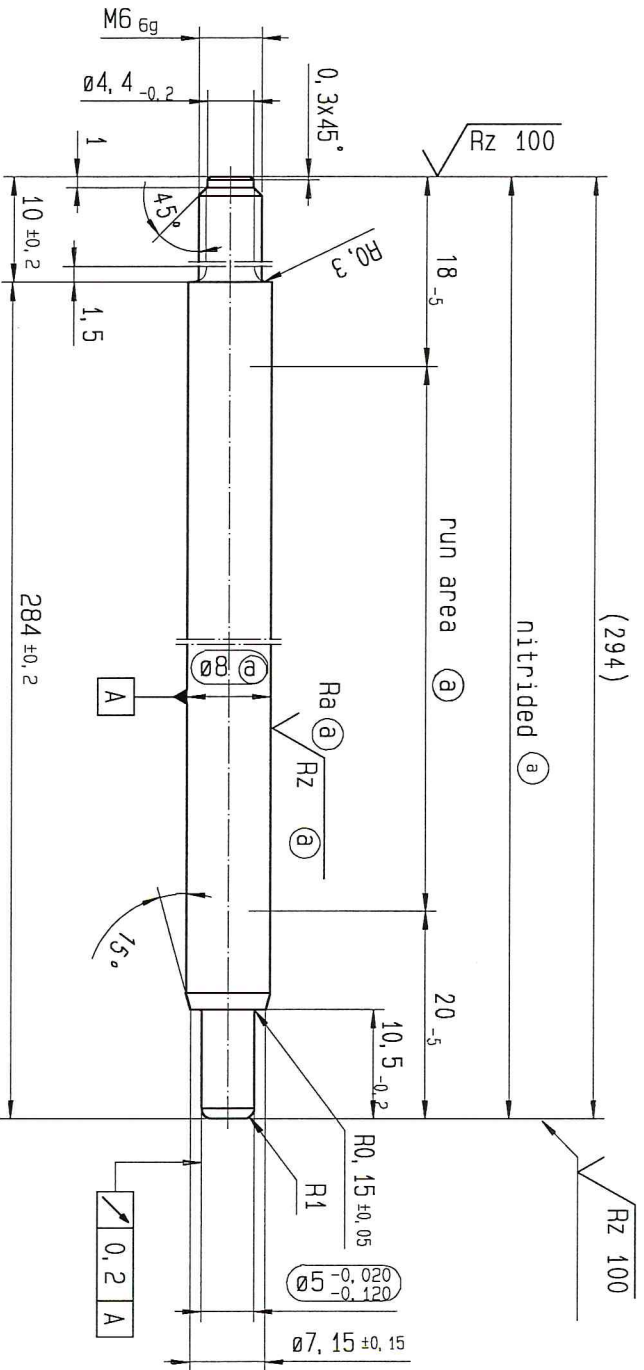


③ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
Company Zhang Shi
07.01.2016
500112 A.
(date / signature)

√ Rz 25 (√ Rz 100 Ra ③ Rz ③) √ ±0.2 -0.2

thread tolerances acc. to DIN ISO 965-3

DE: X		EN: X		ES:		IT:		PR:		FR:		RD:		Material: 1.1193		All dimensions are in mm		Identification of important characteristics		Drawn by		Date		Name	
NEW		INITIAL		RELEASE										S45C JISG 4051		Scale: 2:1		Dimensions without tolerances		07.01.2016		07.01.2016		Höfner	
Field		Date/Name		07.01.2016		Höfner								Edge tolerances acc. to DIN ISO 1315		Surface finish		DIN EN ISO 1302		Replaces:		10154967		202458	
Dwg. No.		531930												STABILUS		PISTON ROD									
Rev.		0																							

AIAG CQI-standards acc. to STAB-Spec. 10027692
CAD created document; handwritten changes not permitted

Environmental protection acc. to STAB-Spec. 10005649

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