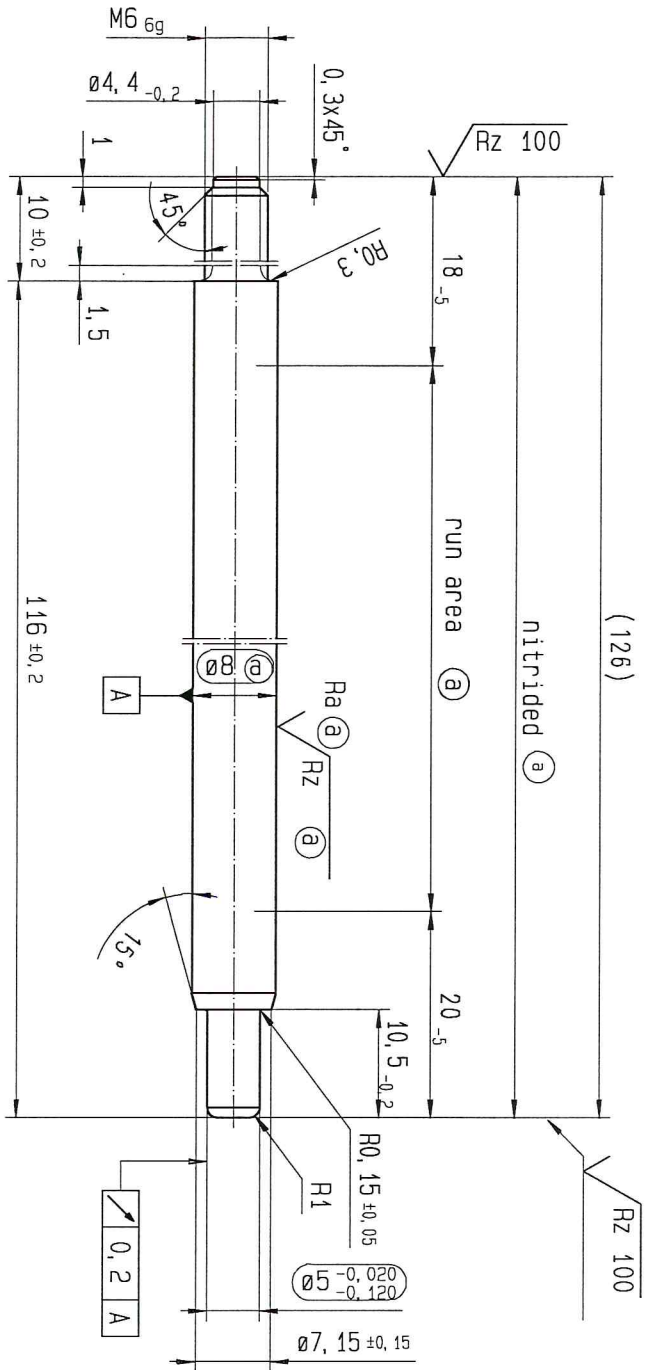


Ident. Doc.: L23

① piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
COMPANY: Zhang Shi
07/01/2016 S001Z A.
Date / Signature

√ Rz 25 (√ Rz 100 Ra ①) √ Rz ①) √ ±0,2 -0,2

thread tolerances acc. to DIN ISO 965-3

AIAG CQI-standards acc. to STAB-Spec. 10027692
CAD created document; handwritten changes not permitted

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	Material: 1.1193		All dimensions are in mm		Identification of important characteristics		Drawn by	Date	Name
INITIAL RELEASE							S45C JISG 4051		Scale: 2:1		Dimensions without tolerances		07.01.2016	07.01.2016	Höfner
Field	Edge tolerances acc. to DIN ISO 13715														
Date/Name	Surface finish DIN EN ISO 1302														
Orig. No.	Replaces:														
0	STABILUS														
PISTON ROD										Environmental protection acc. to STAB-Spec. 10005649					
Material No.: 10154967															
Material No.: 196722															

10154967

196722