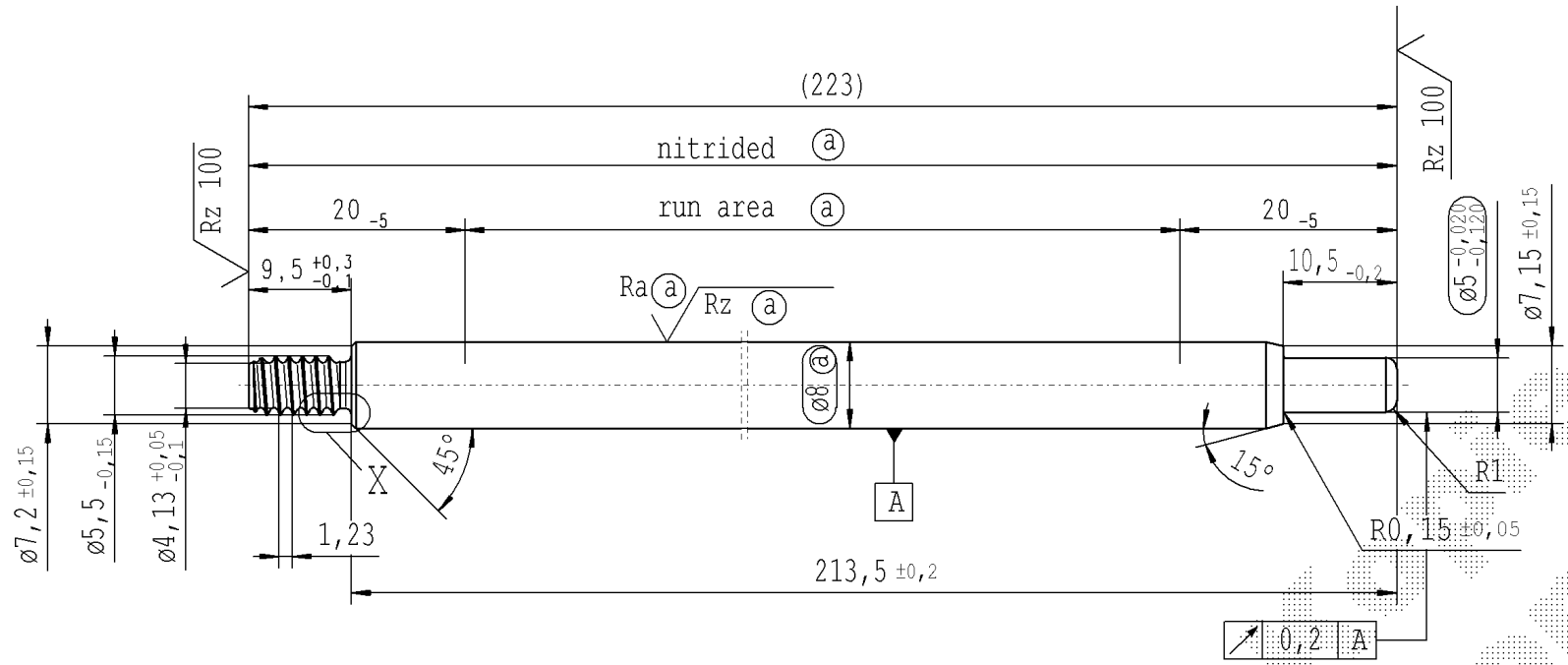


The print-out is not subject to the modification service.

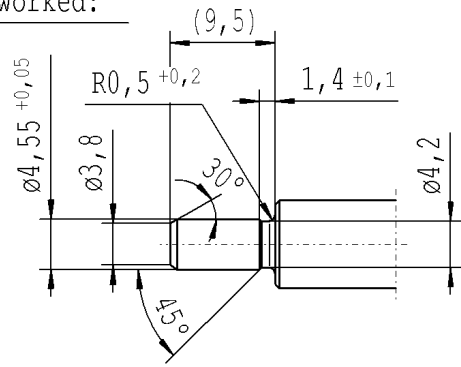
Intended for internal and supplier use

EN

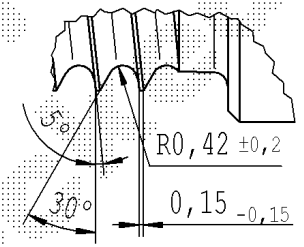
Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



**RELEASE**  
for supplier  
company Zhang Shi  
12.06.2015 Schilz A.  
(date / signature)

√ Rz 25 (√ Rz 100 Ra (a) Rz (a)) | +0,2 | -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027892

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: I65

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE		R1			
old	-		0,5x45°			
Field	-		D-E/1-2			
Date/Name	18.11.2011 K.Marx		11.06.2015 Hein			
Chg. No.	592327		624058			
Rev.	0		1			

CAD created document; handwritten changes not permitted	
Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish acc. to DIN EN ISO 1302	
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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Drawn by	Date	Name
Checked	11.06.2015	Klinkner
Document No.:		10151066
Material No.:		496172