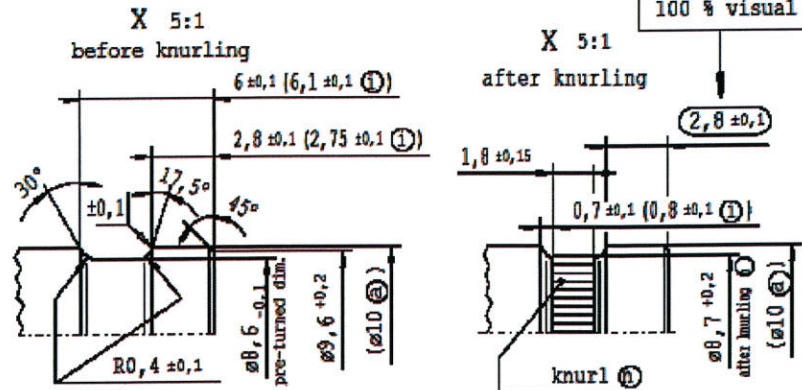
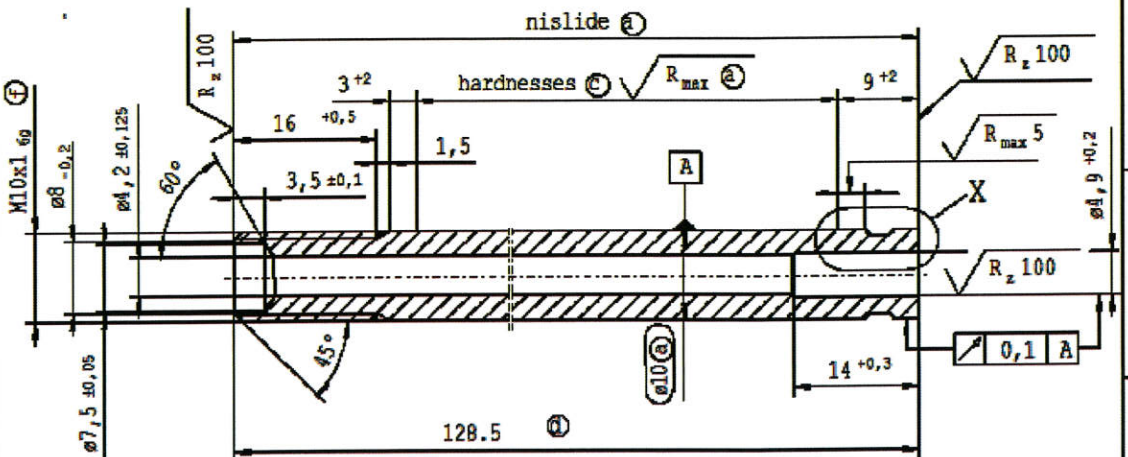


CONFIDENTIAL
Intended for internal use only

supp. No.	material no.			A	B
	surface treatment processing acc. to STAB-Spec. 10006248				
	table IV Nislide black	table VIII Nislide black	table X Nislide "G"		
43			189307	308.5	16
44			505265	212.5	16
45			737096	233.5	16
46	587720			181.5	16
47			089646	128.5	16
48			935706	200.5	20
49			709610	180.0	16
50			746898	104.5	16
51			782987	107.5	16



Temporary additional inspection 014/01

STAB	STAB	STAB	STAB	STAB	STAB	STAB	STAB
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100% visual check for cleanliness of through hole

Not apply to Tab.X

- ① piston rod processing acc. to STAB-Spec. 10006248
- ② RZ 0,4...0,7 mm before grinding ± 65 HRA (per DIN 50103)
- ③ tolerance $\pm 0,3$ after turning ± 0,3 after straightening ± 0,3 after welding
- ④ threaded stud pre-turned dimension $\phi 9,29 \pm 0,04$ thread roll tolerance 6g thread tolerances acc. to DIN ISO 965-3
- ⑤ knurl-profile manufactured with knurl roll DIN 82 - RAA 0,5
- ⑥ dim. before grinding at piston rod dia. 10,45 $-0,1$

Environmental protection acc. to STAB-Spec. 10005649

DR: K	EN: X	ES:	IT:	FR:	FR:	RD: X	CAD created document handwritten changes not permitted			Special:	All dimensions are in mm		Identification of important characteristics		Drawn by	Date	Name
new	REV. 01.2016	01	01	01	01	01	REC 014/01	09.29.2016	0101	table x	material no. 010154	Scale: (Original DIN A5) 2:1	Dimensions without tolerances	Checked	30.01.2001	Rebelheim	
old	REV. 01.2016	01	01	01	01	01	REC 002/98	09.21.2011	01	table v	Top tolerances acc. to DIN ISO 13715	Surface finish: DIN EN ISO 1302	Dimensions with tolerances	Checked	11.02.2009	Miller	
Head	Tabella Pos.1	EP5	D5	D 1/2	BC 6	B8					Surface finish: DIN EN ISO 1302	Surface finish: DIN EN ISO 1302	Dimensions with tolerances				
Drawn/Date	30.01.2001	Rebelheim	17.02.2009	Rebelheim	11.02.2009	Rebelheim					Surface finish: DIN EN ISO 1302	Surface finish: DIN EN ISO 1302	Dimensions with tolerances				
Chg. No.	1	2	3	4	5	6					Surface finish: DIN EN ISO 1302	Surface finish: DIN EN ISO 1302	Dimensions with tolerances				
Rev.	1	2	3	4	5	6					Surface finish: DIN EN ISO 1302	Surface finish: DIN EN ISO 1302	Dimensions with tolerances				

STABILUS

PISTON ROD

Account No.: 10015662

QTY: 3,000 / month

UNCEM/PROJ. (3) EXPLOM/01 - VAL. 10 ON 2016-05-02 / PN: 089646