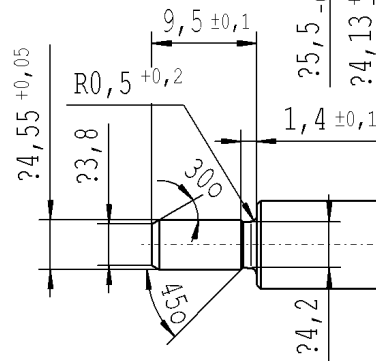
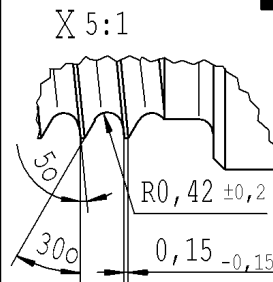


CONFIDENTIAL!
Intended for internal use only

EN

Ident. Doc.:
Erstelldatum: 16/2/2016 - 12:21

		8		7		6	
F	supp.	material no.			A	E	F
	No.	surface treatment processing acc. to STAB-Spec.			overall length	length without endfitting stud	version
		10006248 Tab. IV	10006248 Tab. X	10028959 Tab.I China pay part			
	64	456976	456976	456976	372.0	362.5	1
	65		496172	496172	223.0	213.5	1
	66		460323	460323	306.0	296.5	1
E	67	183084		183084	198.0	188.5	1
	68	328874	328874	328874	327.0	317.5	1
	69	539433	539433	539433	339.0	329.5	1
	70		297088	297088	201.0	191.5	1
	71	333655	333655	333655	132.5	123.0	1
	72		333894	333894	246.0	236.5	1
D	73	364009	364009	364009	291.0	281.5	1
	74	754298		754298	219.0	209.5	1
	75	960316		960316	261.0	251.5	1
	76	626434	626434	626434	276.0	266.5	1
	77	859698	859698	859698	340.5	331.0	1
	78	484232	484232	484232	258.0	248.5	1
C	79	500962	500962	500962	234.0	224.5	1
	80	201257	201257	201257	192.0	182.5	1
	81	135533	135533	135533	168.0	158.5	1
	82	611382	611382	611382	177.0	167.5	1
	83	077935	077935	077935	159.5	150.0	1
	84	088451	088451	088451	165.5	156.0	1
B	85	147486	147486	147486	114.0	104.5	1
	86	440263	440263	440263	102.0	92.5	1
	87	440502	440502	440502	300.0	290.5	1
	88	440741	440741	440741	402.0	392.5	1
	89	450779	450779	450779	501.0	491.5	1
	90	451018	451018	451018	600.0	590.5	1
A	91	265076	265076	265076	249.0	239.5	1
	92	345619	345619	345619	429.0	419.5	1
	93	382425	382425	382425	141.0	131.5	1



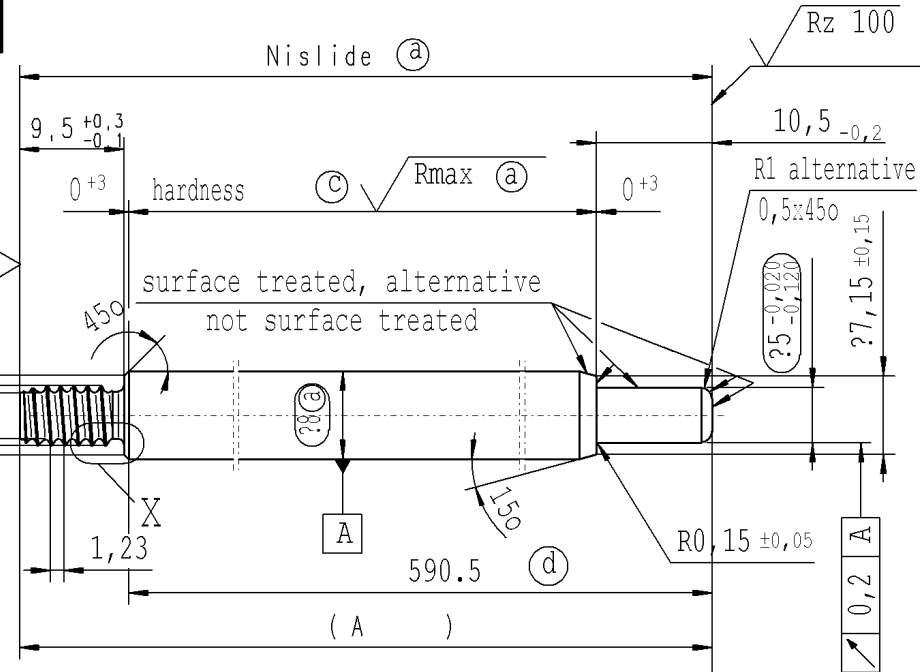
Production Stabilus

(a) piston rod processing acc. to
STAB-Spec. 10006248

(c) RHT 0,4..0,7 mm before grinding,
≥ 68 HRA (acc. to DIN ISO 6508)

(d) tolerances: $\pm 0,2$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

version 1



version 2

surface treated, alternative
not surface treated

Pay part China
acc separate
Supplier-
drawing

for pay part China
product family:
2008/0032
approved
lengths:
100-600 mm

$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $\sqrt{Rmax (a)}$)

sheet 3
of 4

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR: X	FR:	RO:	CAD created document handwritten changes not permitted		
new	Pos.027/.028/.029/.030/.031	R1 alternative 0,5x450	approved lengths:100-450 mm	split column Tab. IV+X	approved lengths: 100-600mm				
old	SN 10001097/10151066	0,5x450	approved lengths:100-400 mm	-	approved lengths: 100-450mm				
Field	Table	F/1	B/2-3	A-F/7-8	B/2				
Date/Name	11.08.2008 H?fer	23.04.2009 Hein	10.05.2010 Hein	07.07.2010 Hein	24.11.2015 Hein				
Chg. No.	567276	571420	579967	581379	630576				
Rev.	4	5	6	7	8				

Material:		All dimensions are in mm		Identification of important characteristics		Date		Name	
mat.no. 010731		Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768-mK		Drawn by 05.12.2007 H?fer		Checked 25.11.2015 Klinkner	
Edge tolerances acc. to DIN ISO 13715		Surface finish DIN EN ISO 1302		Replaces:		Document No.: 10151066		Material No.:	
STABILUS		PISTON ROD							