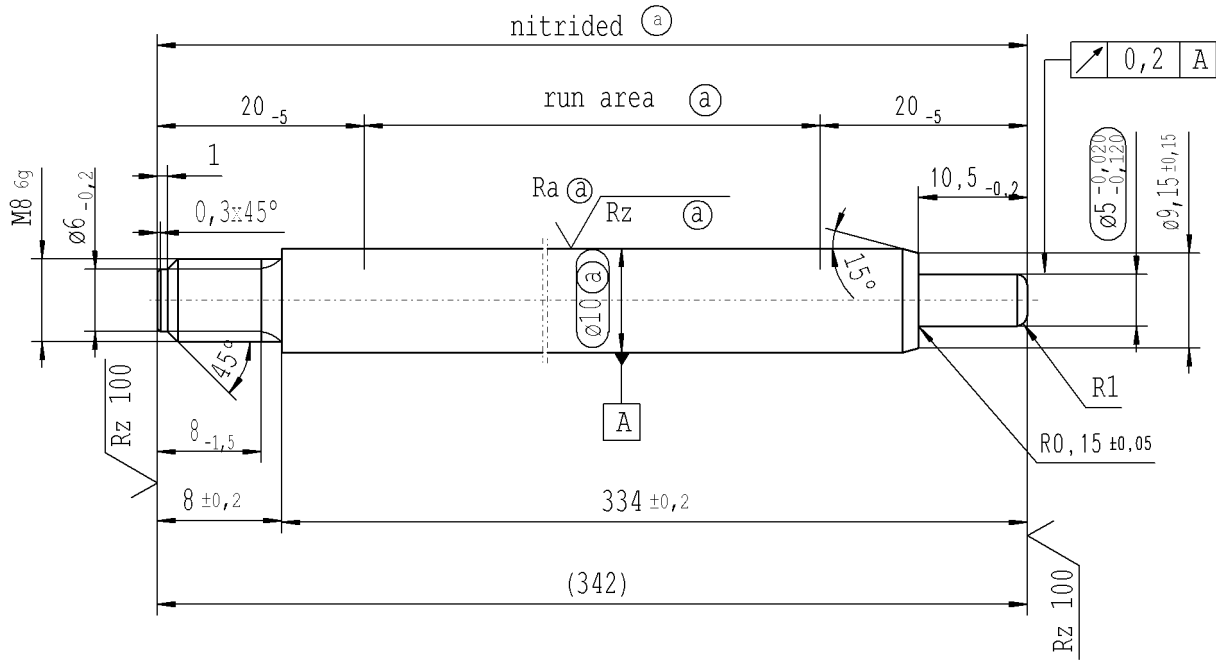


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: L36

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Ra\ \text{Ⓐ}}$ $\sqrt{Rz\ \text{Ⓐ}}$) $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE							
old	-							
Field	-							
Date/Name	17.02.2016 Höfer							
Chg. No.	634019							
Rev.	0							

RELEASE
for supplier
company Zhang Shi
Dat. 17.02.2016 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces: **STABILUS**

All dimensions are in mm
Scale: (Original DIN A3) **2:1**
Identification of important characteristics
Dimensions without tolerances DIN ISO 2768-mK
We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.

PISTON ROD

Drawn by	17.02.2016	Name	Höfer
Checked	17.02.2016	Milles	
Document No.:	10166619		
Material No.:	212736		