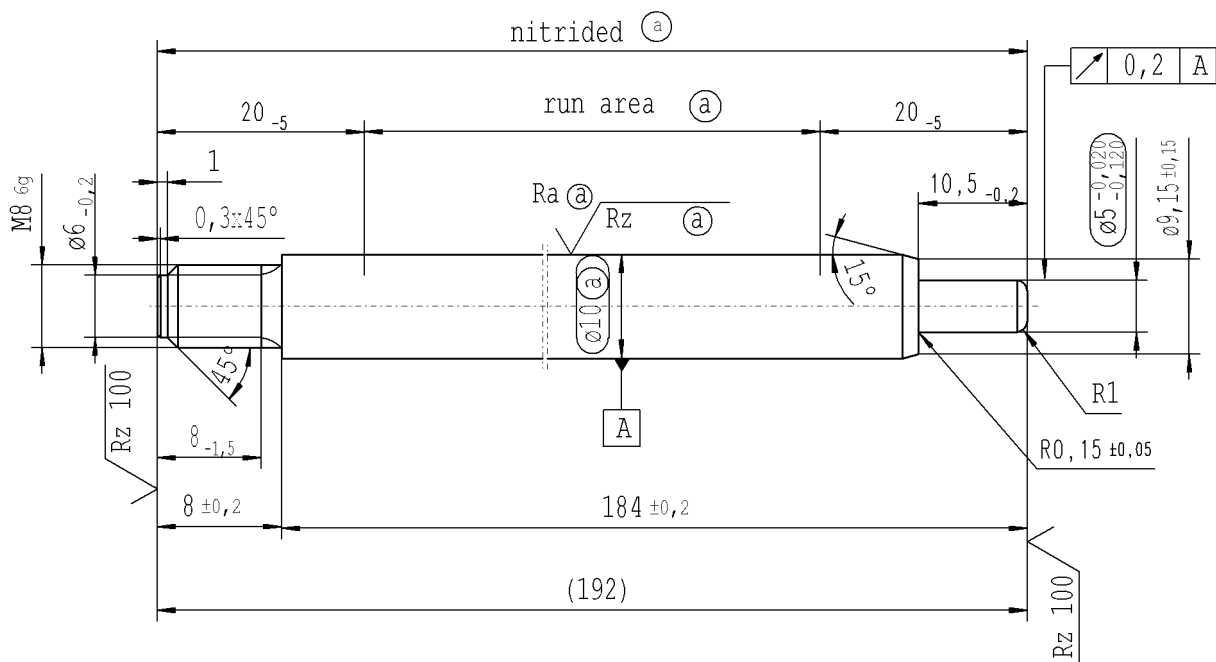


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: L39

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $\sqrt{Ra\ \text{Ⓐ}}$   $\sqrt{Rz\ \text{Ⓐ}}$ )  $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE							
old	-							
Field	-							
Date/Name	17.02.2016 Höfer							
Chg. No.	634019							
Rev.	0							

**RELEASE**  
for supplier  
company Zhang Shi  
Dat. 17.02.2016 Schilz A.  
(date / signature)

Material: 1.1193  
S45C JISG 4051  
Edge tolerances acc. to DIN ISO 13715  
Surface finish DIN EN ISO 1302  
Replaces: **STABILUS**

All dimensions are in mm  
Scale: (Original DIN A3) **2:1**  
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Identification of important characteristics	Date	Name
Dimensions without tolerances DIN ISO 2768-mK	17.02.2016	Höfer
Document No.:	17.02.2016	Milles
10166619		
Material No.:		
215604		