

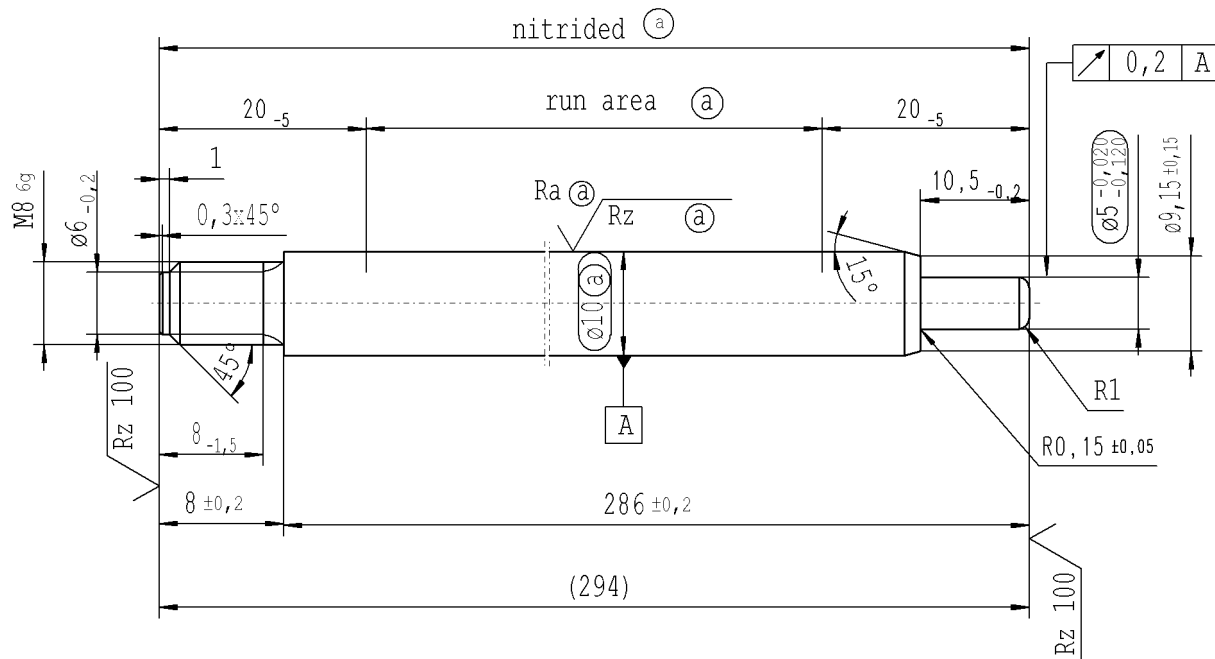
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: L40

① piston rod processing per
STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ ①$ $Rz\ ①$) $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE:	X	EN:	X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE							
old	-							
Field	-							
Date/Name	17.02.2016 Höfer							
Chg. No.	634019							
Rev.	0							

CAD created document; handwritten changes not permitted		RELEASE for supplier company Zhang Shi Dat. 17.02.2016 Schilz A. (date / signature)

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	17.02.2016	Höfer
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PISTON ROD		Material No.:	216560	