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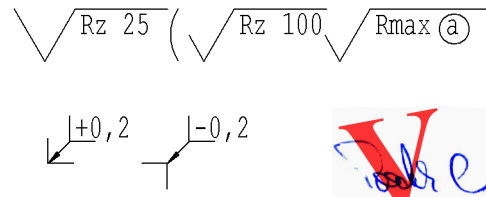
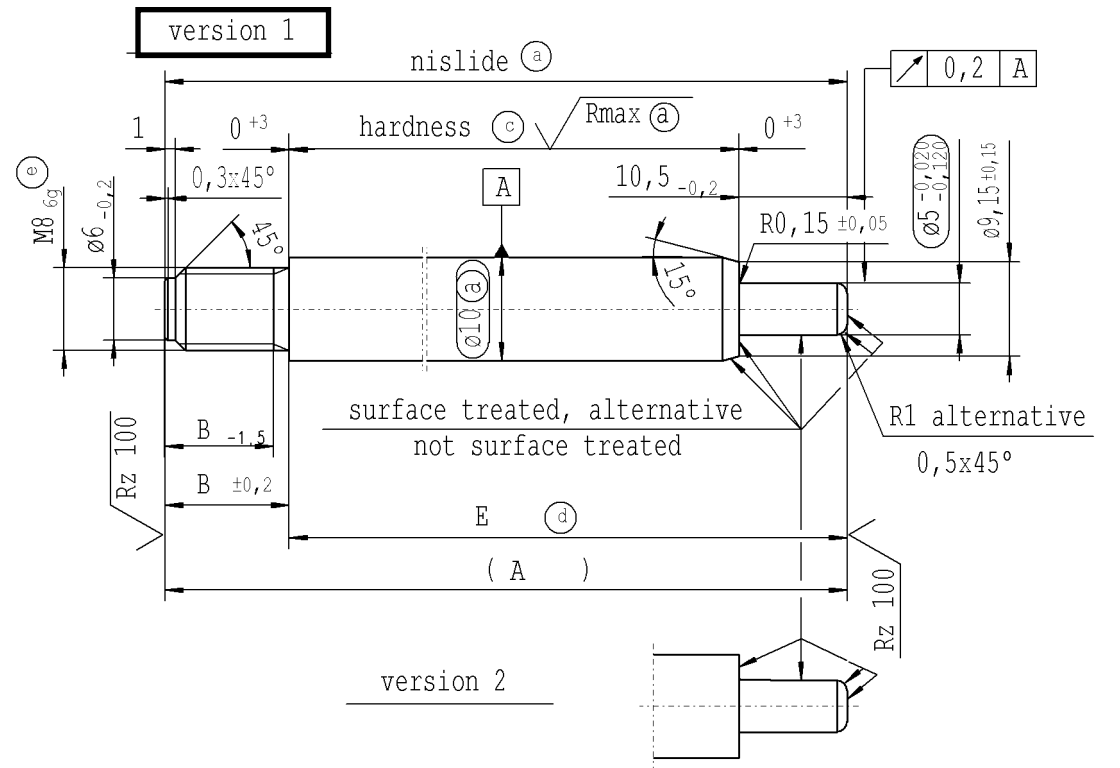
supp. No.	material no.			A	B	E	F
	surface treatment processing acc. STAB-Spec.			overall length	thread length	length without end-fitting stud	version
	10006248 Tab. IV	10006248 Tab. X	10028959 Tab. I China pay part				
39	215604	215604	215604	192	8	184	1
40	216560	216560	216560	294	8	286	1
41	217277	217277	217277	393	8	385	1
42	445761	445761	445761	156	12	144	1
43	543512	543512	543512	381	10	371	1
44	120244	120244	120244	180	12	168	1
45	121200	121200	121200	279	12	267	1
46	122634	122634	122634	330	12	318	1
47	123112	123112	123112	429	12	417	1

XX	XXXXXXXX	XXXXXX	XXXXX	453	10	443	1
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- (a) piston rod processing per STAB-Spec. 10006248
- (c) RHT 0,4..0,7 mm before grinding > 68 HRA (per DIN ISO 6508)
- (d) tolerance $+0,2$ after turning
 $-0,1$ after straightening
 $+0,3$ after nisliding
- (e) threaded stud rough-turned dim. $\phi 7,14_{-0,06}$
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

for pay part China product family: 2009/0680 approved lengths: 100-600 mm approved lengths threaded: 8-25 mm

Pay part China acc separate Supplier-drawing



Wolke
SIGNATURE ELECTRONICALLY GENERATED

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.:
Erreil.datum: 19/02/2016 - 11:41

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted		Material:	All dimensions are in mm	Identification of important characteristics	Date	Name	
new	INITIAL RELEASE	product family:2009/0680		approved lengths:100-600mm		approved l. threaded:8-25mm	Table X completed		mat. no. 010715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	K.Marx	
old	-								Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			Checked	Milles
Field			B-C/3-4		A-E/7-8			Surface finish DIN EN ISO 1302	Replaces:	Document No.: 10166619				
Date/Name	28.09.2009 K.Marx		03.12.2009 Hein		07.07.2010 Höfer					Material No.:				
Chg. No.			577265		581405					Material No.:				
Rev.	0		1		2				STABILUS	PISTON ROD				