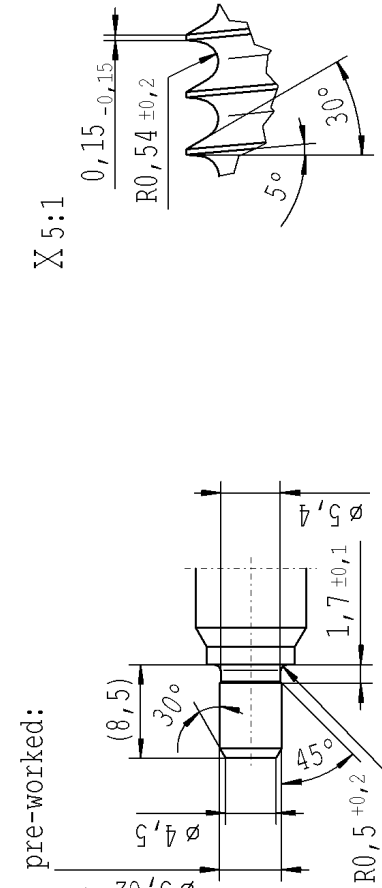
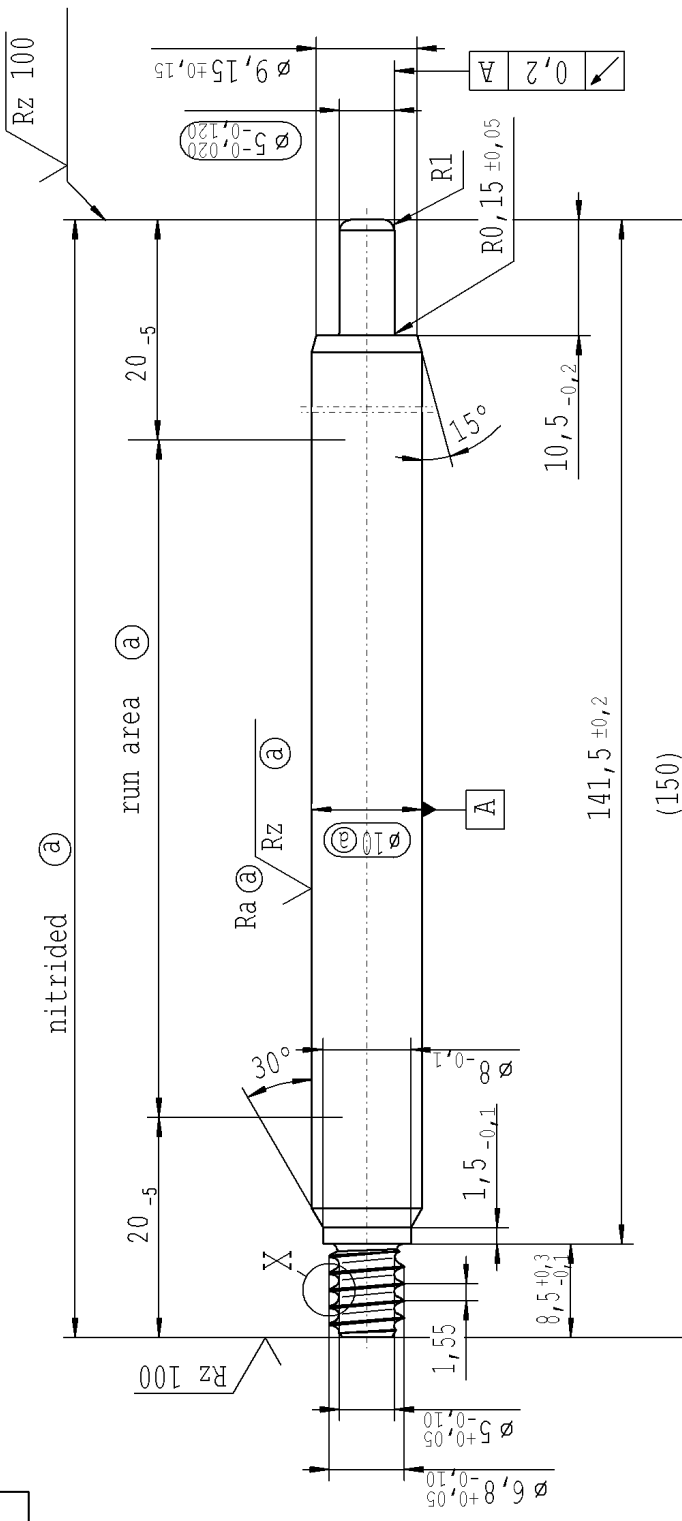


Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{\textcircled{A}}$ $\sqrt{Rz\ 100}$ $Rz\ \text{\textcircled{A}}$) \downarrow $+0.2$ \downarrow -0.2

RELEASE
for supplier
company ZhangShi
14.01.2016 Schilz A.
(date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10027692						Environmental protection acc. to STAB-Spec. 10005649							
CAD created document; handwritten changes not permitted													
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INITIAL RELEASE													
new													
old													
Field													
Date/Name	14.01.2016 Höfer												
Chg. No.	63225												
Rev.	0												
Material: 1.1193 S45C JISG 4051 Edge tolerances acc. to DIN ISO 13715 Surface finish DIN EN ISO 1302 Replaces:						All dimensions are in mm Scale: (Original DIN A3) 2:1 Dimensions without tolerances DIN ISO 2768 mk We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.							
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Name: Höfer						Date: 14.01.2016							
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