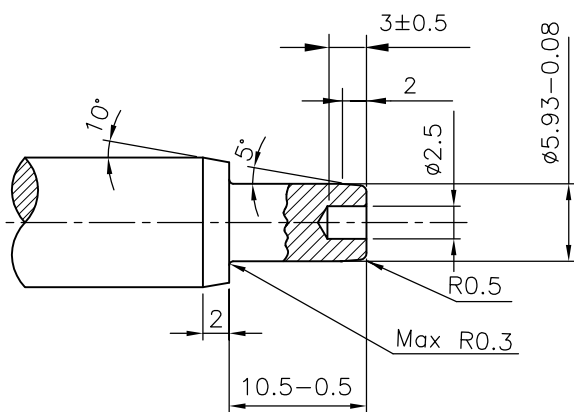
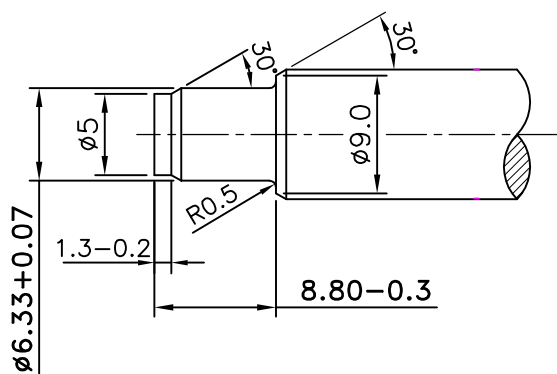
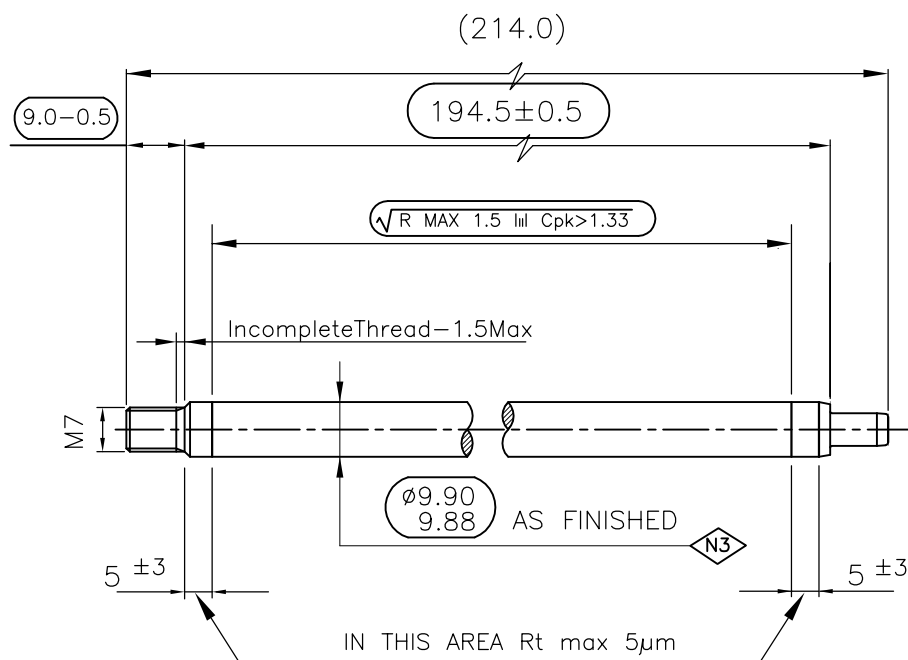




N3	TENIFER COATING WITH COMPOUND LAYER 10 TO 20 μ
N2	TOL. IN STRAIGHTNESS TO STS-0007.
N1	ALL DIMNS. ARE IN MM.

NOTES

	=CONTROLLED MEASUREMENT
	=MEASUREMENT FOR REF. ONLY
	=PRE-MACHINING/RAW MATL. MEASUREMENT (REF.)

01/00	28.06.2016	INITIAL RELEASE			
ISS/REV	DATE	SRN / SCN / ALTERATION	DRN	CHD	APPD

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PART DESC.

PISTON ROD-M7

THIRD ANGLE PROJECTION								SCALE				NTS				No. OFF PER ASSEMBLY				ASSEMBLE WITH																			
NOMINAL TOLERANCE								ANGULAR TOL.								MATERIAL				C-35				1				SUB ASSY.PISTON ROD											
OVER		OVER		OVER		OVER		OVER		OVER		OVER		OVER		OVER		OVER		OVER		OVER		HEAT TREATMENT		MIN. 430Hv-0.1kg/15sec				DRN.		CKD.		APPD.		DATE			
0.5		6		30		120		315		---		10		50		120		---		---		---		HARDNESS		---													
TO		TO		TO		TO		TO		TO		TO		TO		TO		TO		TO		TO																	
6		30		120		315		1000		10		50		120		---		---		---		---		FINISH						PRODUCT		PART NUMBER							
±0.1		±0.2		±0.3		±0.5		±0.8		±1°		±30'		±20'		±10'																							

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16-4 SERIES
EAGLE - HOOD

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