

The print-out is not subject to the modification service.

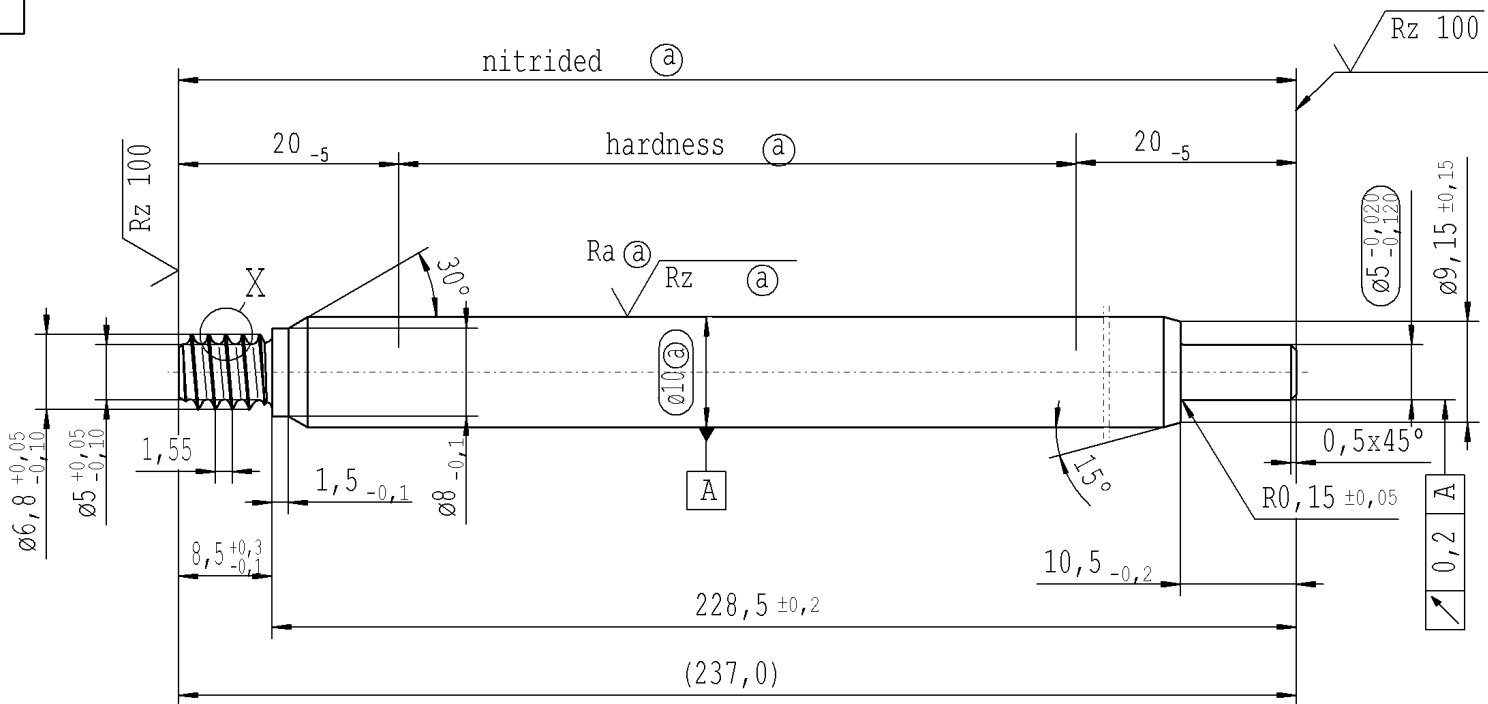
Intended for internal and supplier use

EN

B

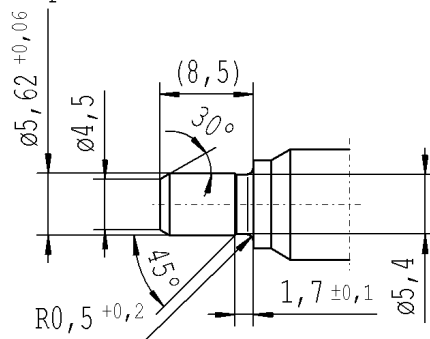
Ident. Doc.:

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1

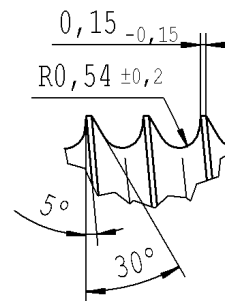


RELEASE  
for supplier  
company Zhang Shi

pre-worked:



X 5:1



$\sqrt{Rz\ 25}$  (  $\sqrt{Rz\ 100}$   $Ra\ \text{Ⓐ}$   $Rz\ \text{Ⓐ}$  )  $\swarrow +0,2$   $\searrow -0,2$

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	04.08.2009 Hein						
Chg. No.	-						
Rev.	0						

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK
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Drawn by	Date	Name
Checked	04.08.2009	Hein
Document No.:	10151520	
Material No.:	033744	