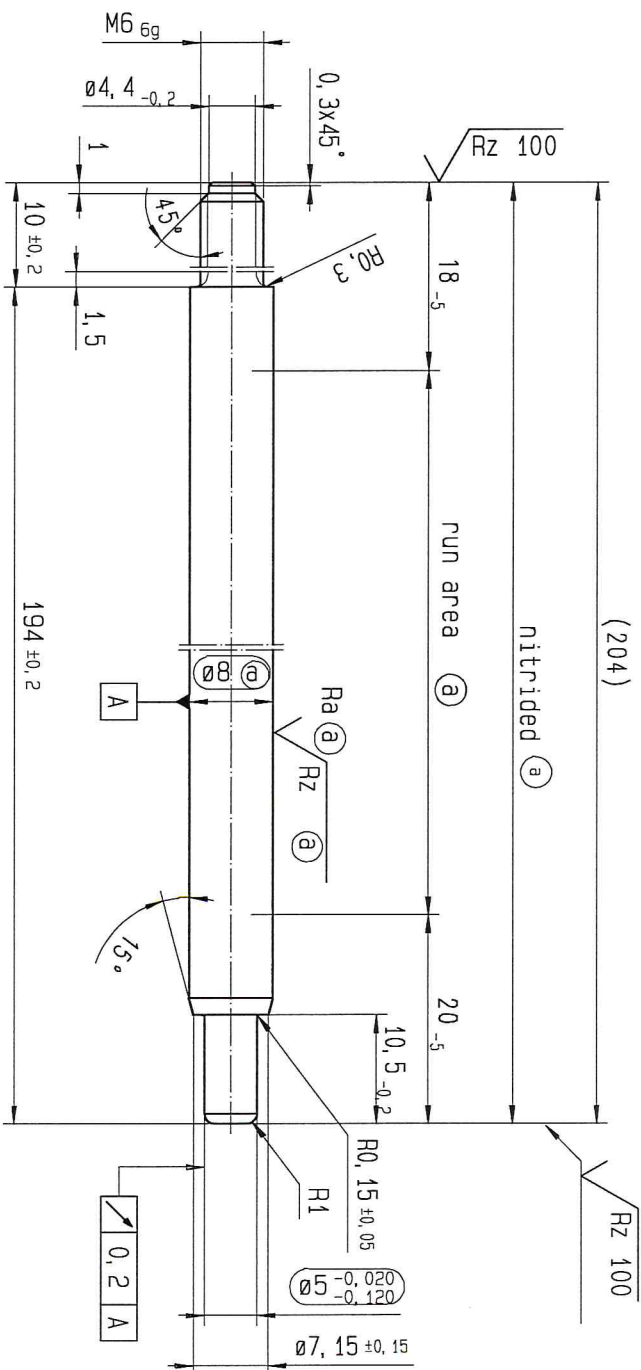


② piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

RELEASE
for supplier
Company Zhang Shi
d7.04.2016 SCHILTZ A.
(date / signature)

$$\sqrt{Rz\ 25} \left(\sqrt{Rz\ 100} \sqrt{Ra\textcircled{a}} \sqrt{Rz\textcircled{a}} \right) \begin{array}{c} \swarrow +0, 2 \\ \searrow -0, 2 \end{array}$$

A		AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted		
new	INITIAL RELEASE						Material: 1.1193		
old	-						S45C JISG 4051		
Field	-						Edge tolerances acc. to DIN ISO 13715		
Date/Name	07.01.2016 Hoffer						Scale: (original) DIN A3 2:1		
Eng. No.	631930						DIN ISO 2768-MK		
Rev.	0						We reserve all rights to this document, to any patents, registrations related hereto, and to the duplication, reproduction, distribution, use of this document is not permitted without the written consent of STABILUS		
STABILUS				PISTON ROD			Material No.: 204131		