

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1

F

E

D

C

B

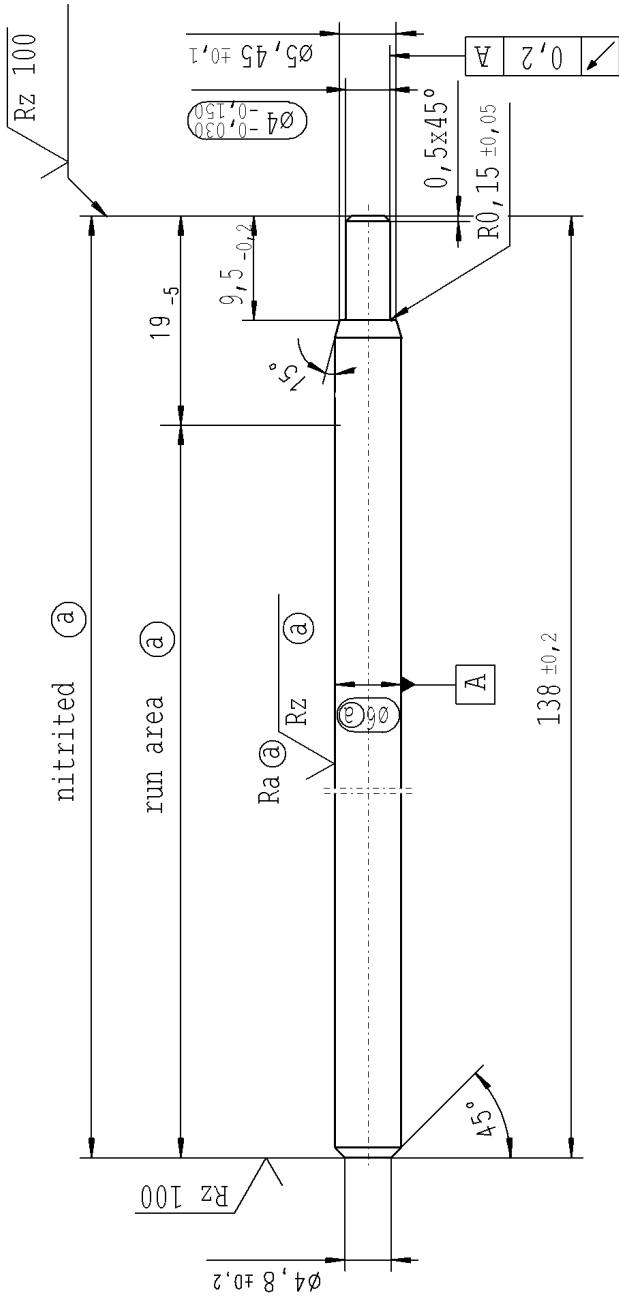
A

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE		run area	hardness	tolerances changed	
old	-	-	hardness	E/4,5	-	E/2-6
Field	28.04.2008	Hein	28.07.2010	Geisblisch	14.03.2014	Hein
Chg. No.	-	-	581197		611579	
Rev.	0		1		2	

AIAG CQI-standards acc. to STAB-Spec. 10027692						
CAD created document; handwritten changes not permitted						
Material: 1.1193						
S45C JISG 4051						
Edge tolerances acc. to DIN ISO 13715						
Surface finish DIN EN ISO 1302						
Replaces:						
STABILUS						

All dimensions are in mm			Identification of important characteristics		
Scale: (Original DIN A3) 2:1			Dimensions without tolerances		
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Document No.:			10154979		
Material No.:			006182		

Environmental protection acc. to STAB-Spec. 10005649			Identification of important characteristics		
All dimensions are in mm			Dimensions without tolerances		
Scale: (Original DIN A3) 2:1			DIN ISO 2768-mK		
Document No.:			10154979		
Material No.:			006182		



RELEASE
for supplier
company Zhang Shi

√ Rz 25 (√ Rz 100 Ra Ⓐ / Rz Ⓐ) √ +0,2 -0,2