

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1

nitrided Ⓐ

run area Ⓐ

Ra Ⓐ Rz Ⓐ

Rz 100

R1

0,2 A

05 -0,120

07,15 ±0,15

159 ±0,2 (167,5)

20 -5

20 -5

10,5 -0,2

15

R0,15 ±0,05

9,5 +0,3 -0,1

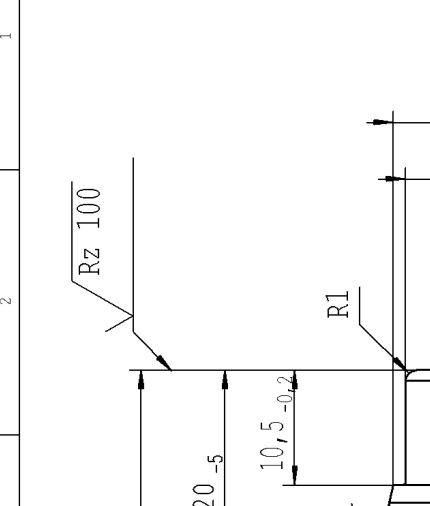
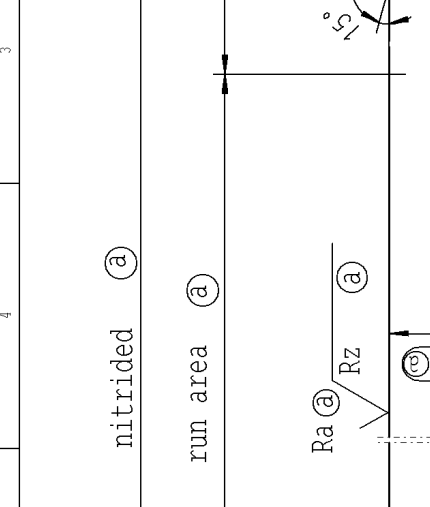
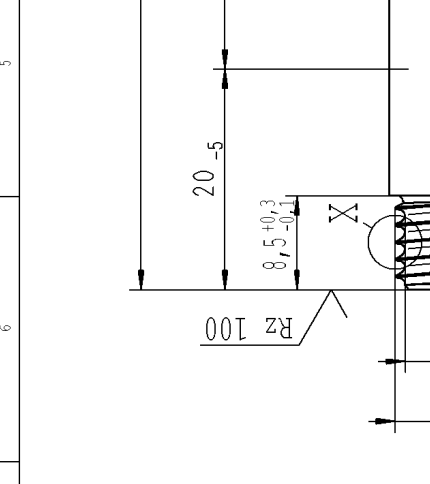
1,55

06,8 +0,05 -0,10

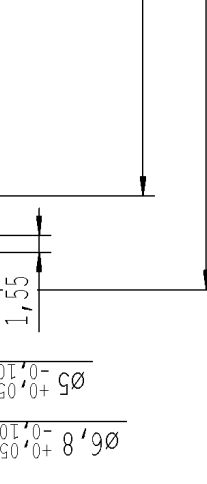
05 +0,05 -0,10

Rz 100

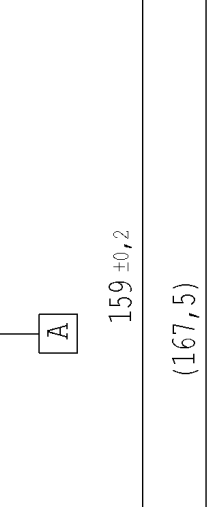
X



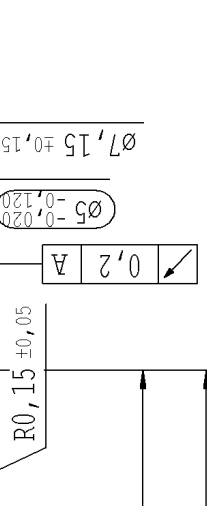
pre-worked:



X 5:1



Environmental protection acc. to STAB-Spec. 10005649



DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	Material: 1.1193 S45C USJG 4051 annealing	Identification of important characteristics	Name: Höfer
new	INITIAL RELEASE	-	-	-	-	-	Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Date: 21.01.2016
old	-	-	-	-	-	-	Surface finish: DIN EN ISO 1302	Dimensions without tolerances: DIN ISO 2768-mK	Checked: 21.01.2016
Field	-	-	-	-	-	-	Replaces:	He reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.	Document No.: 10151065
Date/Name	21.01.2016	Höfer	-	-	-	-	-	-	Material No.: 357091
Chg. No.	632804	-	-	-	-	-	-	-	-
Rev.	0	-	-	-	-	-	-	-	-

STABILUS

company Zhang Shi

Dat. 21.01.2016 Schütz A. (date / signature)

PISTON ROD