

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1

F

E

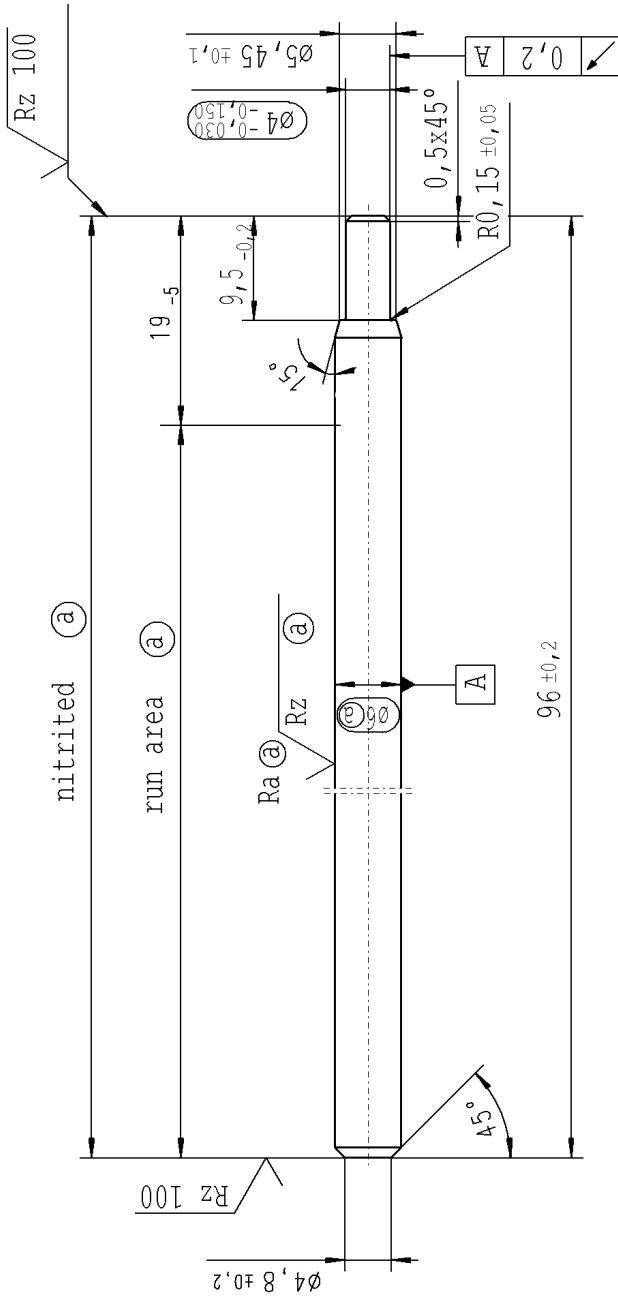
D

C

B

A

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE		run area	hardness	tolerances changed	
old	-	-	hardness	E/4,5	-	E/2-6
Field	28.04.2008 Hein	-	28.07.2010 Geisblisch	14.03.2014 Hein		
Date/Name						
Chg. No.	-	-	581197	611579		
Rev.	0		1	2		



RELEASE
for supplier
company Zhang Shi

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Ra\ \text{Ⓐ}}$ $\sqrt{Rz\ \text{Ⓐ}}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

All dimensions are in mm			Identification of important characteristics		Environmental protection acc. to STAB-Spec. 10005649	
Scale:			2:1		Document No.: 10154979	
(Original DIN A3)			Dimensions without tolerances		Material No.: 005974	
We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			DIN ISO 2768-mK		PISTON ROD	

Material: 1.1193			Environmental protection acc. to STAB-Spec. 10027692	
S45C JISG 4051			CAD created document; handwritten changes not permitted	
Edge tolerances acc. to DIN ISO 13715				
Surface finish DIN EN ISO 1302				
Replaces:				

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