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Metrisch/metric
Maßangaben in Millimeter/
dimensions shown in millimeters

u	v	w	x	y
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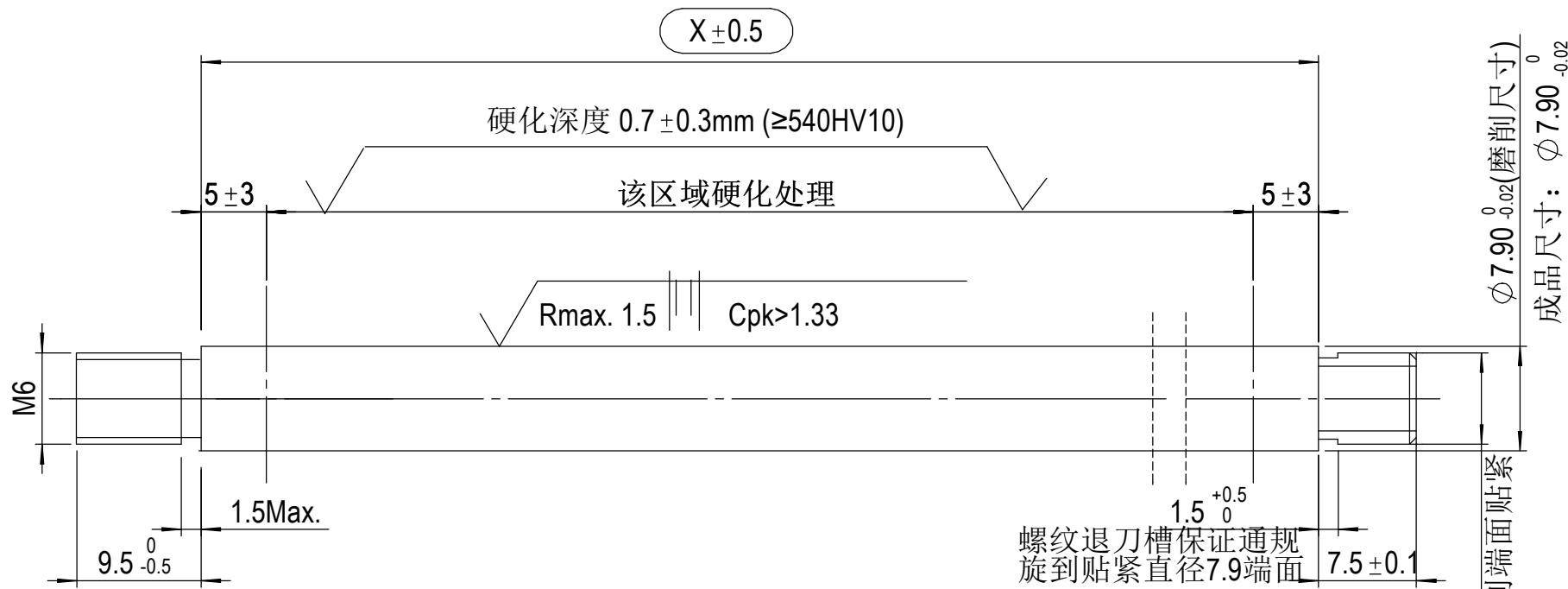
DIN ISO	geputzt/cleaned
1302	

[illegible]

版本号	编制	日期	认可	更改标识	更改单号	更改内容
Index	Issuer	Data	approved by	symbol	ECN No.	description of change
更改记录/change record						

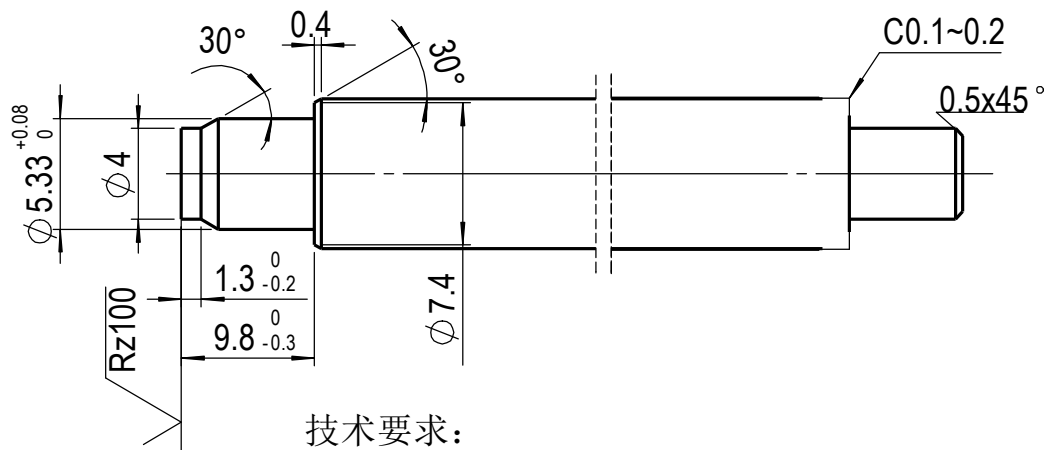


Rz 25



M7X1-6g
螺紋環通規旋到端面貼緊

预加工尺寸(仅供参考)



技术要求:

- 1.校直后X尺寸区域直线度小于 $X \times 0.002$
- 2.活塞杆表面黑色渗氮处理，渗氮层厚度最小12um,硬度HV0.05 ≥ 500 ,要求满足DIN ISO 9227 中性盐雾试验144小时无锈蚀。

Kennz.: VA 04 03

 = Kontrollmaß / reference dimension

() = Hilfsmaß / auxiliary dimension

[] = Vorbearbeitungsmaß / pre-work dim.

Ausgabe, Datum, Verteiler/
edition, date, copies for



Ersetzt durch
replaced by

Ersatz für/
replacement for

Werkstoff /
material

45# GB/699

[illegible]

Name

Bezeichnung/name	
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29	08
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ZHZ

Piston Rod (D8/M6/M7)

Maßstab/
scaleMethod(e) E
ISO 4289

Blattnummer/sheet number

Teilenummer /part number

Index

Änderung nur mit CAD/
modification only with CAD

051 1163

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更改记录/change record