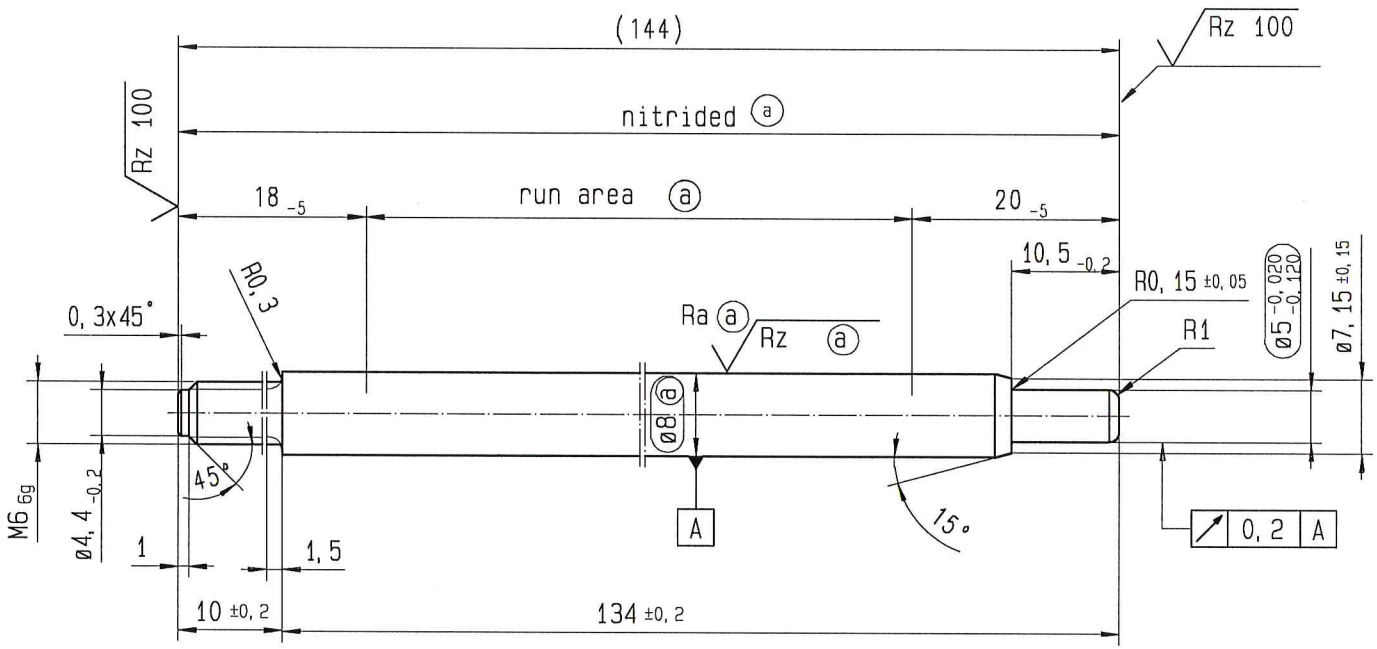
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
07.01.2016 Schilz A.
(date / signature)

Rz 25 (Rz 100 Ra ⓐ Rz ⓐ) +0, 2 -0, 2

thread tolerances acc. to DIN ISO 965-3

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted

new	INITIAL RELEASE
old	-
Field	-
Date/Name	07.01.2016 Höfer
Chg. No.	631930
Rev.	0

Material: 1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:

STABILUS

All dimensions are in mm
Identification of important characteristics
Scale: (Original DIN A3) 2:1
Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	07.01.2016	Höfer
Checked	07.01.2016	Wittig

Document No.: 10154967
Material No.: 199829

Ident. Doc.: L24