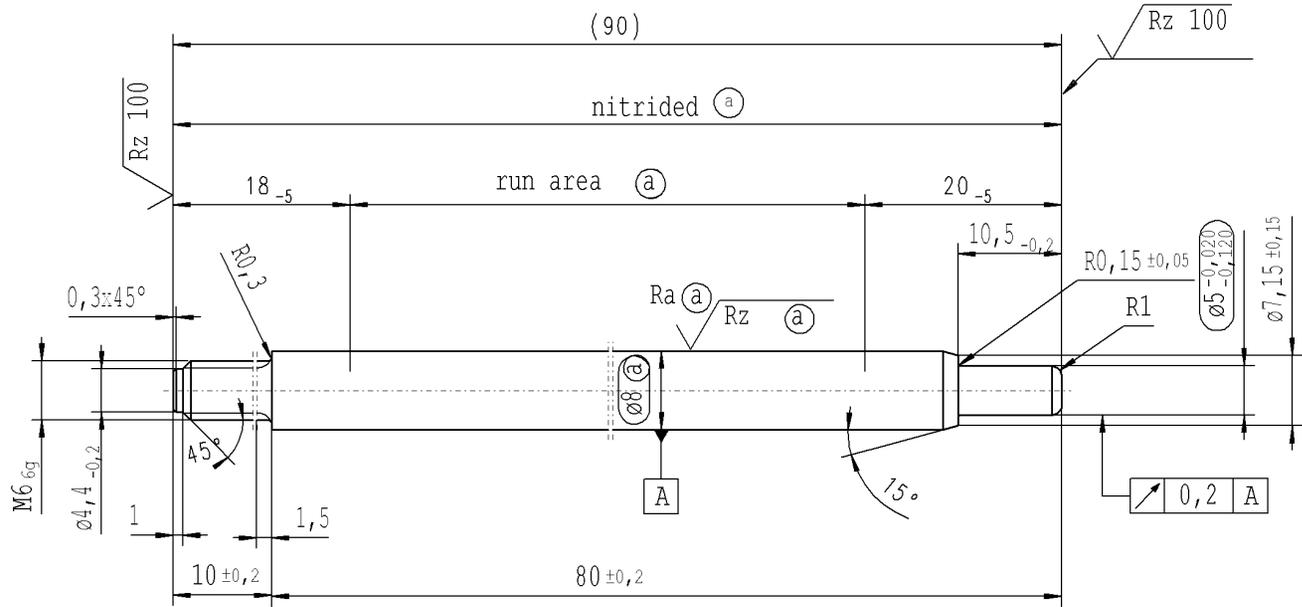


Intended for internal and supplier use  
 The print-out is not subject to the modification service.  
 EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ \text{Ⓐ}$   $\sqrt{Rz\ \text{Ⓐ}}$ )  $\sqrt{+0,2}$   $\sqrt{-0,2}$

thread tolerances acc. to DIN ISO 965-3

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted			Material: 1.1193	All dimensions are in mm	Identification of important characteristics	Date	Name
new	INITIAL RELEASE						RELEASE for supplier			S45C JISG 4051	Scale: (Original DIN A3) 2:1	Dimensions without tolerances	Drawn by	25.08.2016 Höfer
old	-						company Zhang Shi			Edge tolerances acc. to DIN ISO 13715	Replaces:	Document No.:	10154967	
Field	-						Dat. 25.08.2016 Schilz A.			Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.	Checked	25.08.2016 Milles	
Date/Name	25.08.2016 Höfer						(date / signature)			Replaces:	PISTON ROD	Material No.:	844414	
Chg. No.	643234						STABILUS							
Rev.	0													