



N4	CORROSION RESISTANCE >96 HOURS WITHOUT RED RUST
N3	TENIFER COATING WITH COMPOUND LAYER 10 TO 20μ
N2	TOL. IN STRAIGHTNESS TO STS-0007.
N1	ALL DIMNS. ARE IN MM.

NOTES

⬠ N1 ⬠ N2

- ⬠ = CONTROLLED MEASUREMENT
- () = MEASUREMENT FOR REF. ONLY
- [] = PRE-MACHINING/RAW MATL. MEASUREMENT (REF.)

01/00	31.08.2016	FLAT RIVETING DIMENSIONS UPDATED			
ISS/REV	DATE	SRN / SCN / ALTERATION	DRN	CHD	APPD

THIS DRAWING IS A SOLE PROPERTY OF SPIL & REVISION OR DUPLICATING IS AN OFFENCE

PART DESC. PISTON ROD-M7

THIRD ANGLE PROJECTION		SCALE	NTS	No. OFF PER ASSEMBLY	ASSEMBLE WITH
NOMINAL TOLERANCE	ANGULAR TOL.	MATERIAL	S45C	1	SUB ASSY.PISTON ROD
HEAT TREATMENT	MIN. 430Hv-0.1kg/15sec	HARDNESS	---	DRN.	CKD. APPD. DATE
FINISH	⬠ N3	PRODUCT	PART NUMBER		

SUSPA PNEUMATICS INDIA PRIVATE LTD., CHENNAI. 16-4 SERIES S0510204N