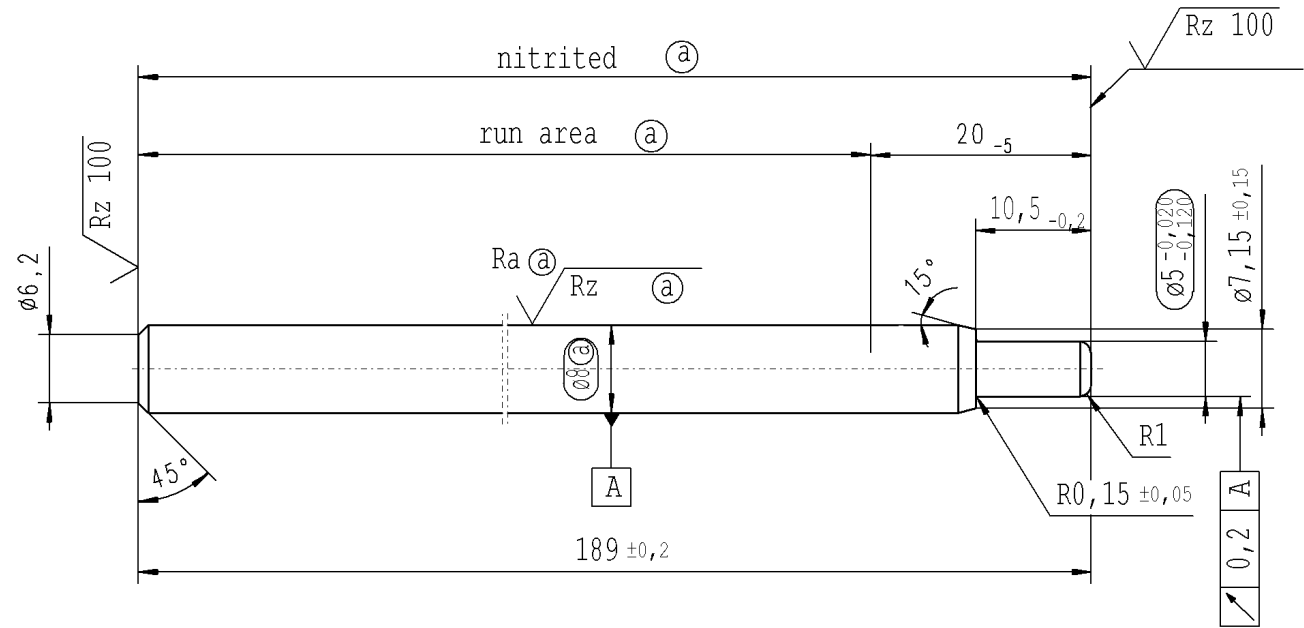


The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz 25}$  ( $\sqrt{Rz 100}$   $Ra$  Ⓐ  $\sqrt{Rz}$  Ⓐ)  $\swarrow +0,2$   $\searrow -0,2$

**RELEASE**  
 for supplier  
 company Zhang Shi  
 15.01.2016 Schilz A.  
 (date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	15.01.2016 Höfer						
Chg. No.	632572						
Rev.	0						

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) <b>2:1</b>	Dimensions without tolerances DIN ISO 2768-mK
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<b>PISTON ROD</b>	

Drawn by	Date	Name
Checked	15.01.2016	Milles
Document No.: <b>10154964</b>		
Material No.: <b>306662</b>		

Ident. Doc.: L11