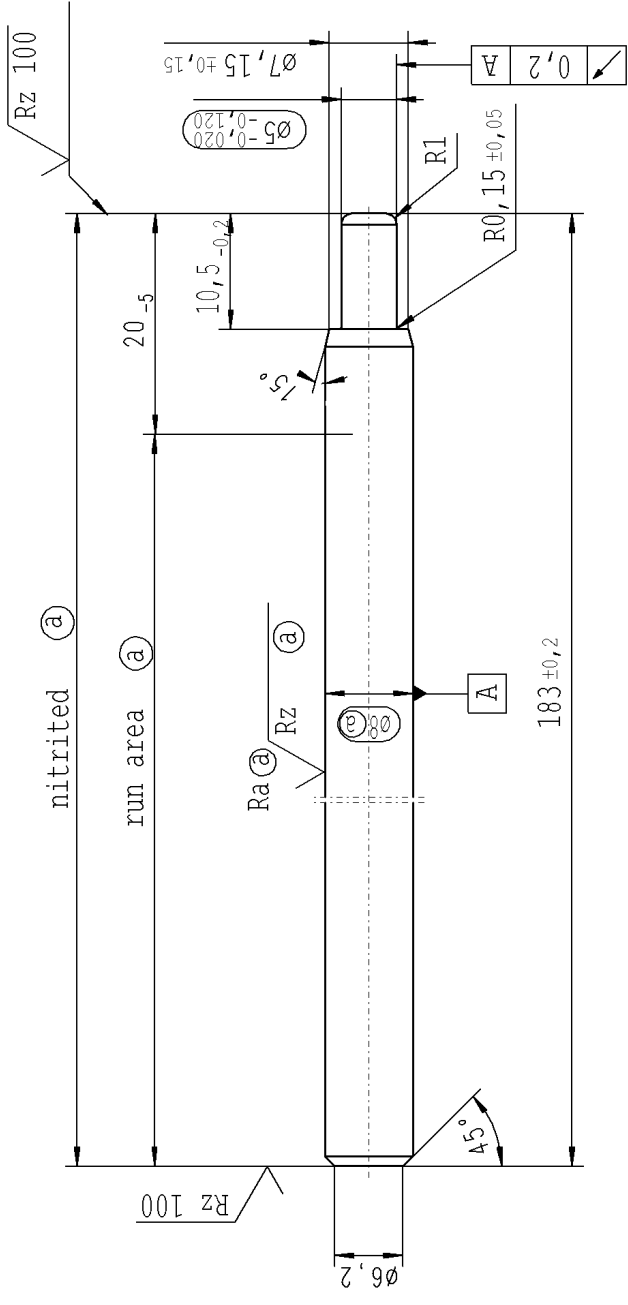


The print-out is not subject to the modification service.

Intended for internal and supplier use

① piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ Rz ①) $\sqrt{+0,2}$ $\sqrt{-0,2}$

A		AIAG CQI-standards acc. to STAB-Spec. 10027692		Environmental protection acc. to STAB-Spec. 10005649	
DE: X	EN: X	ES: X	IT: X	PR: X	FR: X
new	INITIAL RELEASE	-	-	-	-
old	-	-	-	-	-
Field	13.09.2016	Höfer			
Date/Name	13.09.2016	Höfer			
Chg. No.	644509				
Rev.	0				
CAD created document; handwritten changes not permitted Material: 1.1193 S45C JISG 4051 Edge tolerances acc. to DIN ISO 13715 Surface finish DIN EN ISO 1302 Replaces:			All dimensions are in mm Scale: (Original DIN A3) 2:1 Dimensions without tolerances DIN ISO 2768-mK We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		
RELEASE for supplier company Zhang Shi Dat. 13.09.2016 Schilz A. (date / signature)			Identification of important characteristics Dimensions without tolerances		
Drawn by 13.09.2016 Höfer Checked 13.09.2016 Müller		Date 13.09.2016 Name Höfer		Document No.: 10154964 Material No.: 051174	
STABILUS			PISTON ROD		